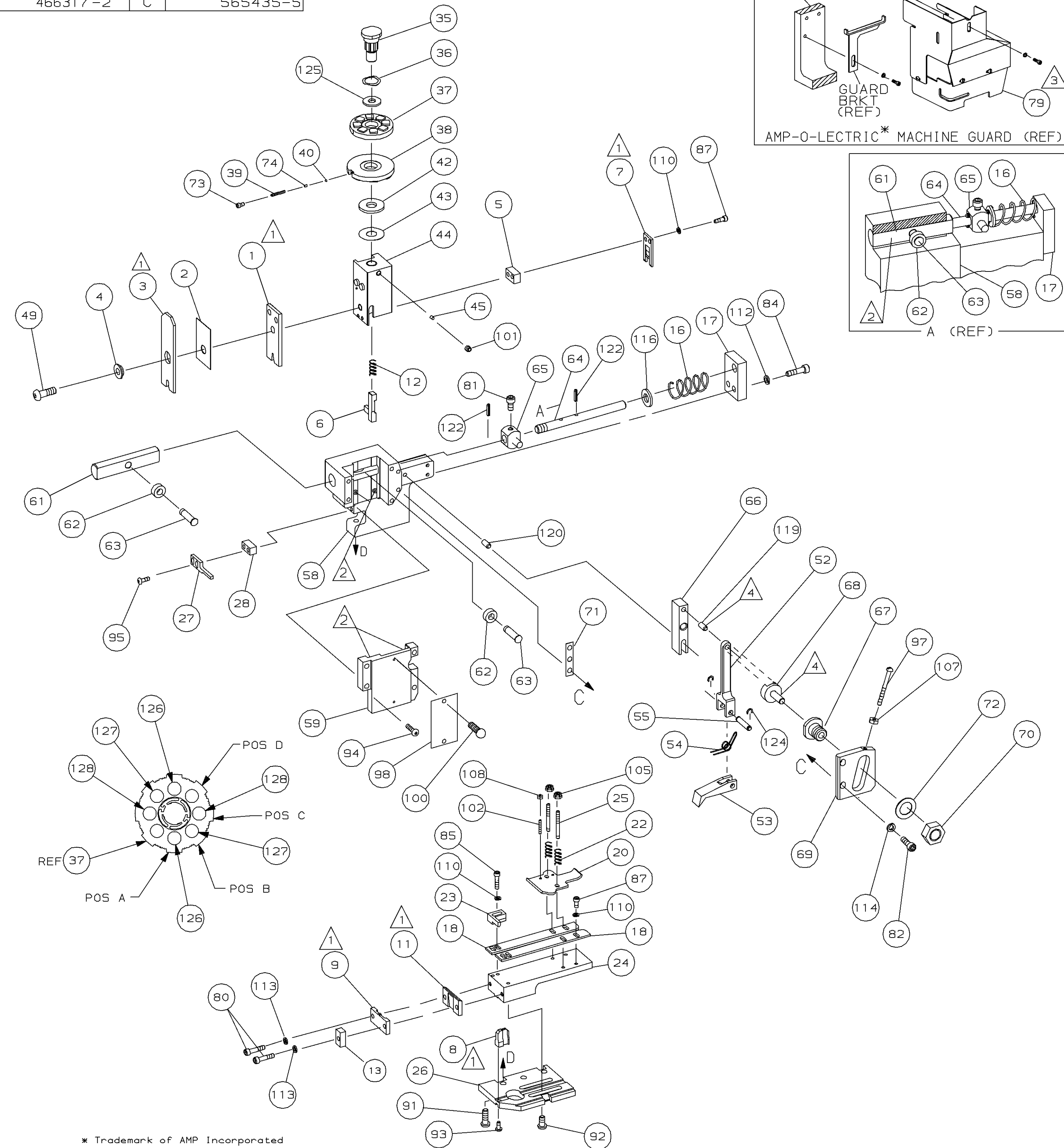
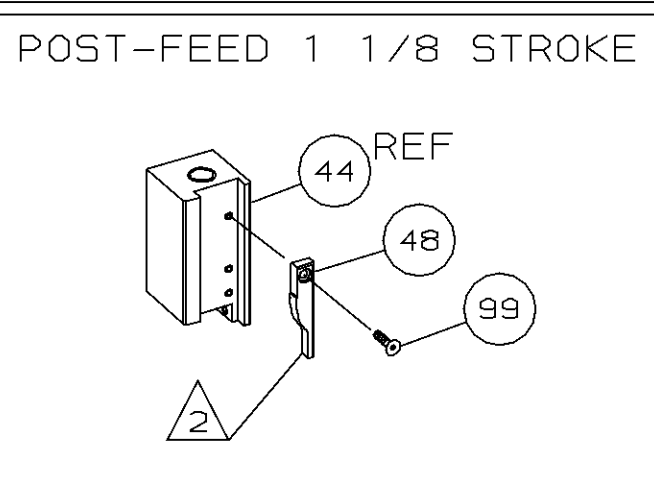
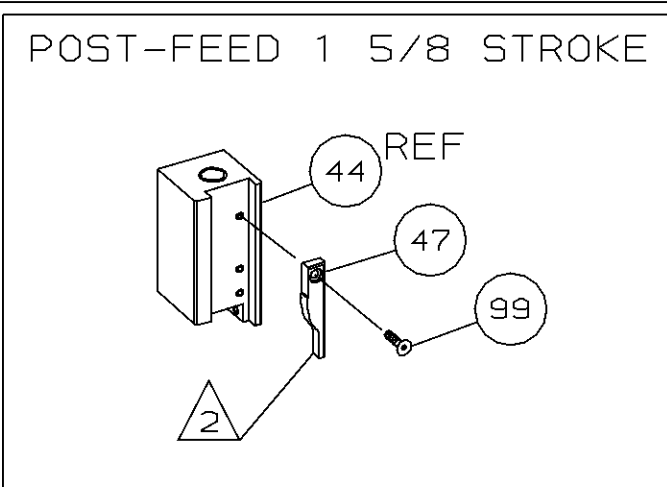


PART NUMBER	REV	FIRST USED
466317-1	A	954400-1
466317-2	C	565435-5

OBSOLETE



* Trademark of AMP Incorporated



- 1 RECOMMENDED SPARE PARTS.
 - 2 GREASE LIGHTLY.
 - 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
 - 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

TERMINAL NAME:	
.250 FASTON RECEPTACLE	735213

CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.062 ±.002	14	
B	.060 ±.002	16	
C	.058 ±.002	18	
D	NOT USED	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.110	F	18-14
INSUL	.180	F	.120-.170
FEED	APPL INST	SET UP GAGE	LAYOUT
.740	408-8039	458638-1	615
WIRE STRIP LENGTH			
-			

-1	LEADMAKER	MECH-POST FEED	
-2	AMP-O-ELECTRIC	MECH-POST FEED	
REF	REF	- A	22594-8 NUT, HEX 70
REF	REF	- B	240628-1 PLATE, ADJ 69
REF	REF	- B	240626-1 SHAFT, PIVOT 68
REF	REF	- B	240633-1 BUSHING 67
REF	REF	- A	455680-1 LEVER, INTERMEDIATE 66
REF	REF	- B	240629-1 BLOCK, PIVOT 65
REF	REF	- A	240632-2 SCR, ADJ 64
REF	REF	- B	240659-3 PIN, CAM ROLLER 63
REF	REF	- B	240658-1 CAM, ROLLER 62
REF	REF	- B	454398-1 ROD, FEED 61
			60
REF	REF	- C	454220-1 CAP, RAM 59
REF	REF	- D	453736-1 HOUSING 58
			57
			56
REF	REF	- B	240624-1 PIN, FEED FINGER 55
REF	REF	- B	691499-1 SPRING, FEED FINGER 54
REF	REF	- B	240635-1 FINGER, FEED 53
REF	REF	- B	240634-1 LEVER, TERMINAL 52
			51
			50
1		- A	7-21002-9 BOLT, CRIMPER (5/16-24x1.00) 49
1		- B	690501-3 CAM, POST FEED 1 1/8 ST 48
-		- B	690501-4 CAM, POST-FEED 1 5/8 ST 47
			46
1		- A	690191-1 PLUG, NYLON 45
1		- C	455674-1 RAM 44
1		- A	690125-1 WASHER, LAMINATED 43
1		- A	690124-1 WASHER, RAM 42
			41
1		- A	23241-6 BALL, STEEL 40
1		- A	690170-1 SPRING, COMPRESSION 39
1		- C	690142-1 DISC, INSULATION 38
1		- D	354777-1 WIRE DISC, PLASTIC 37
1		- A	22480-5 WASHER, SPRING 36
1		- B	690212-1 POST, RAM 35
			34
			33
1		- D	458980-1 APPLICATOR, BASIC (SUB ASSY) 32
			31
			30
			29
1		- B	3-690451-2 SPACER, STRIPPER 28
1		- A	240639-1 STRIPPER 27
REF	REF	- C	455676-1 PLATE, BASE 26
2	2	- A	22354-8 DRAG, STUD 25
1		- B	458803-2 PLATE, STRIP GUIDE 24
1		- C	240825-2 PLATE, STRIP HOLD DOWN 23
2	2	- A	4-22281-1 SPRING, DRAG 22
			21
1		- A	454177-1 DRAG, STOCK 20
			19
2	2	- C	454204-3 GUIDE, STRIP (FRONT) 18
REF	REF	- A	454178-1 GUIDE, FEED ROD 17
REF	REF	- A	4-22284-9 SPRING, FEED RETURN 16
			15
			14
1		- C	690481-7 SPACER, HOLD DOWN 13
1		- A	23846-1 SPRING, HOLD DOWN 12
1		- B	240833-2 PLATE, REAR SHEAR 11
			10
1		- B	690482-5 PLATE, FRONT SHEAR 9
1		- D	2-240693-3 ANVIL 8
1		- B	690474-5 BLADE, SLUG 7
1		- D	1-455892-1 HOLD DOWN, TERMINAL 6
1		- C	240641-6 SPACER, SLUG BLADE 5
1		- B	238009-1 SPACER, BLOCK CRIMPER 4
1		- C	4-456134-6 CRIMPER, INSULATION 3
1		- B	455888-3 SPACER, CRIMPER 2
1		- C	456408-7 CRIMPER, WIRE 1

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	- C		354779-6	PIN, WIRE DISC (.3020)C	129
2	2	- C		354779-2	PIN, WIRE DISC (.3000)B	127
2	2	- C		354779-8	PIN, WIRE DISC (.3030)A	126
1	1	- A		986950-1	WASHER, FLAT PRECISION	125
REF	REF	- A		21045-3	RING, RET "C" (Ø.187)FD PIN	124
						123
REF	REF	- A		5-21028-1	PIN, STD SPRING (Ø.12)FD ADJ ROD	122
						121
REF	REF	- A		1-21030-7	PIN, DOWEL (Ø.187x1.50)HSG	120
REF	REF	- A		1-21030-1	PIN, DOWEL (Ø.187x.50)LEVER	119
						118
						117
REF	REF	- A		21899-4	WASHER, FLAT (Ø5/16) SCR ADJ	116
						115
REF	REF	- A		21024-5	WASHER, LOCK (NO.10)FD ADJ PL	114
2	2	- A		21024-5	WASHER, LOCK (NO.10) SHEAR PL	113
REF	REF	- A		21024-5	WASHER, LOCK (NO.10)FD ROD GDE	112
						111
7	7	- A		21024-4	WASHER, LOCK (NO.8) SHEAR BL	110
						109
2	2	- A		21018-4	NUT, HEX (4-40) DRAG	108
REF	REF	- A		21018-5	NUT, HEX (6-32)FD ADJ PL	107
						106
2	2	- A		21022-2	NUT, HEX SL (8-32)DRAG STUD	105
						104
						103
2	2	- A		4-21078-8	SKT SKT SET (4-40x.75)DRAG	102
1	1	- A		21009-2	SCR, SKT SET (1/4-20x.25)RAM	101
2	2	- A		21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
1	1	- A		1-21002-7	SCR, BHC (6-32x.38) CAM	99
1	1	- B		461264-1	PLATE, IDENTIFICATION	98
REF	REF	- A		6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	97
						96
2	2	- A		2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
REF	REF	- A		2-21002-9	SCR, BHC (10-32x.75)HSG CAP	94
1	1	- A		22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	- A		3-21002-3	SCR, BHC (1/4-20x.50)ST GD PL	92
REF	REF	- A		2-22733-8	SCR, BHC (1/4-20x.62)BASE PL	91
						90
						89
						88
5	5	- A		2-21000-6	SCR, SHC (8-32x.38) SLUG BLADE	87
						86
2	2	- A		2-21000-9	SCR, SHC (8-32x.75)R STP GUIDE	85
REF	REF	- A		3-21000-7	SCR, SKT CAP (10-32x.75)FD GDE	84
						83
REF	REF	- A		3-21000-6	SCR, SKT CAP (10-32x.62)FD ADJ P	82
REF	REF	- A		3-21000-4	SCR, SKT CAP (10-32x.38)PIVOT BL	81
2	2	- A		3-21000-8	SCR, SKT CAP (10-32x.88)SH PL	80
REF	-	- A		455745-1	GUARD, WINDOW	79
						78
						77
						76
						75
1	1	- A		690603-1	SPRING, ASSIST	74
1	1	- A		23030-1	SCR, SKT CAP (6-32x.25)CP DSC	73
REF	REF	- A		458109-1	WASHER, FLAT (SPECIAL)	72
REF	REF	- A		690517-1	SPACER	71

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1	U/M				

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1	U/M				

LOC	DIST	NAME
A	66	LEADMAKER
A	66	T TERMINATING UNIT
A	66	AMP-O-ELECTRIC
A	66	KTERMINATING UNIT

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