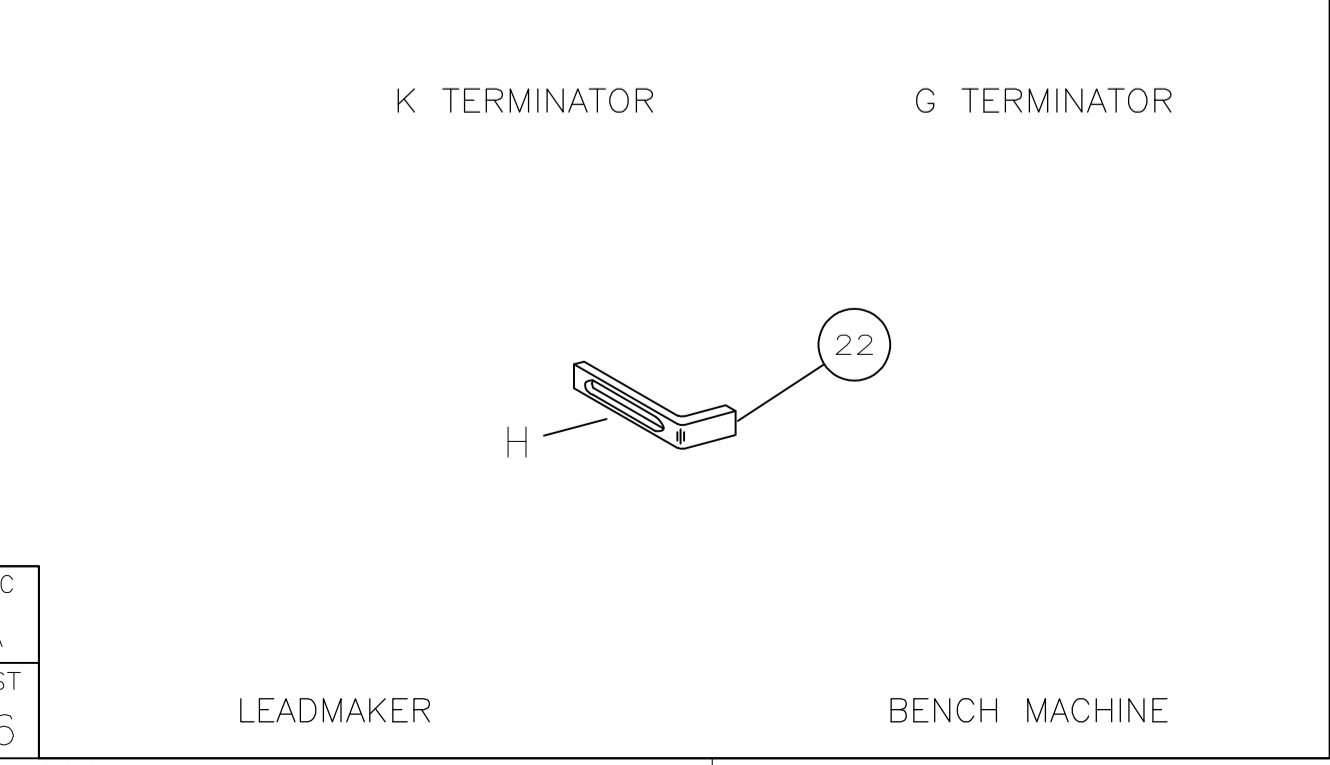
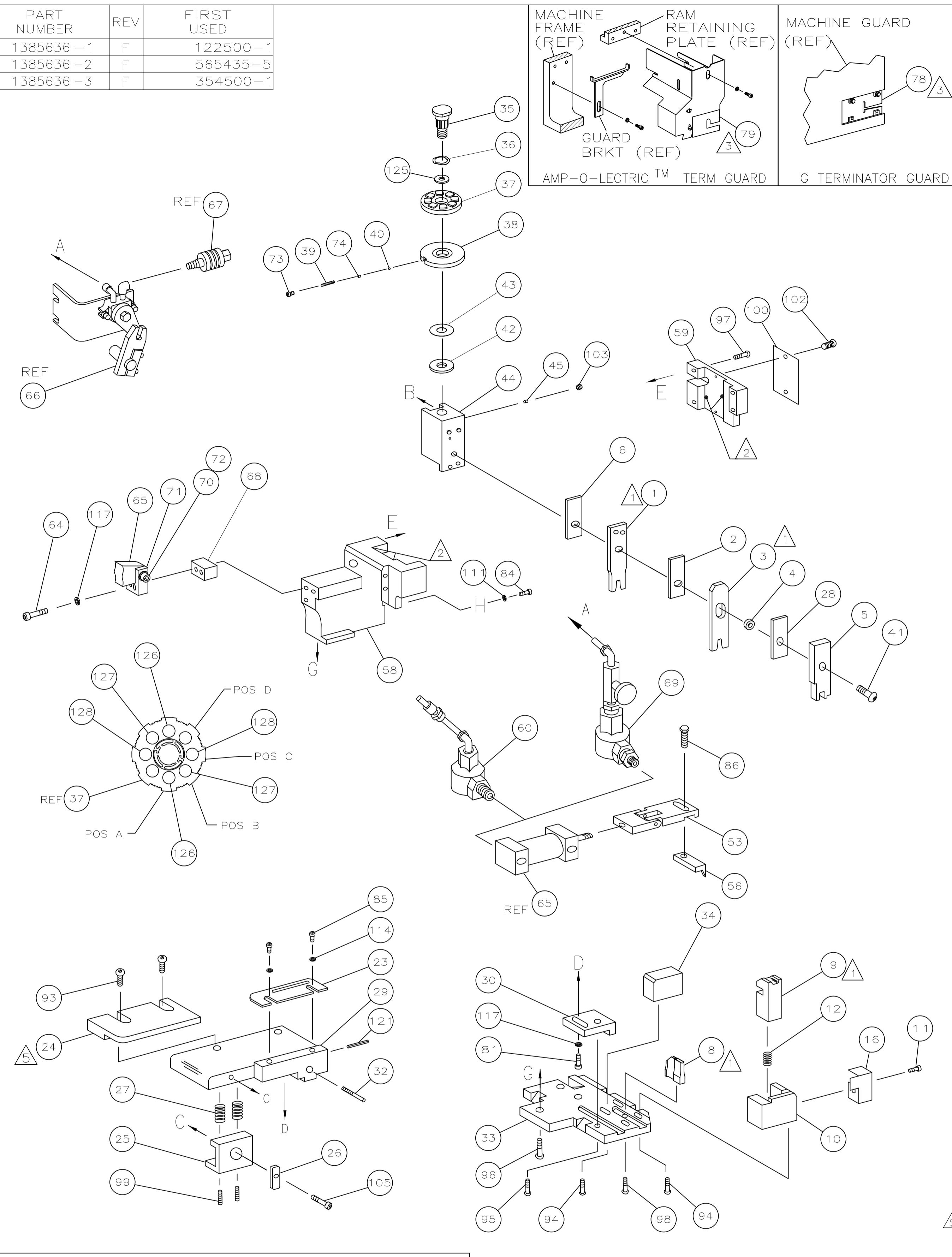


PART NUMBER	REV	FIRST USED
1385636-1	F	122500-1
1385636-2	F	565435-5
1385636-3	F	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 REAR STRIP GUIDE TO GUIDE ON INSULATION BARREL.

TERMINAL NAME: VERTICAL BULKHEAD CABLE RECP					
1600961					
	PAD LTR	CRIMP HEIGHT	WIRE SIZE		
	A	.094 ±.002 [2.39 ±0.05mm]	12 or (2)16		
	B	NOT	USED		
	C	NOT	USED		
	D	NOT	USED		
	CRIMP	SIZE	TYPE	RANGE	
	WIRE	.136 [3.45mm]	F	16-12	
	INSUL	.200 [5.08mm]	0	.156-.180	
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.235-.265	118-4610	.900	408-8040	458637-1	L2862

USED ON			
-1	LEADMAKER	AIRFEED	
-2	BENCH MODEL K	AIRFEED	
-3	BENCH MODEL G	AIRFEED	

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO
						129
						128
						127
2	2	2	-	5-354778-1	PIN, WIRE DISC (.2750)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
						122
1	1	1	-	4-21028-0	PIN,SLT SPR(Φ.093x.75)ST GDE PL	121
						120
						119
						118
3	3	3	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
						116
						115
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
						113
						112
1	1	1	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
						110
						109
						108
						107
						106
1	1	1	-	22353-8	SCR,SHLD(Φ.187x.25)DRAG LEVER	105
						104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
						101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
4	4	4	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	-	2-21002-4	SCR,BHC(8-32x.75)R STP GDE	93
						92
						91
						90
						89
						88
						87
1	1	1	-	2-21002-0	SCR,BHC(8-32x.25)FEED FINGER	86
2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE	85
1	1	1	-	2-21000-7	SCR, SHC (8-32x.50)	84
						83
						82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
						80
						79
						78
						77
						76
						75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	3-21001-4	SCR,SHC(3/8x.88)FEED MT	72
1	1	1	-	459610-3	MOUNT, FEED BRACKET	71
						70
						69
						68
						67
						66
						65
						64
						63
						62
						61
1	1	1	-	692655-7	AIR FEED VALVE ASSY	60
1	1	1	-	454220-1	CAP, RAM	59
1	1	1	-	454485-1	HOUSING	58
						57
						56
1	1	1	-	4-694433-6	PAWL, FEED	55
						54
						53
1	1	1	-	461062-1	FEED FINGER ASSY	52
						51
						50
						49
1	1	1	-	22374-7	VALVE, QUICK EXHAUST	48
1	1	1	-	22304-1	NIPPLE, HEX 1/8 NPT	47
						46
1	1	1	-	690191-1	PLUG, NYLON	45
1	1	1	-	1-819307-0	RAM	44
1	1	1	-	690125-1	WASHER, LAMINATED	43
1	1	1	-	690124-6	WASHER, RAM	42
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	-	23241-6	BALL, STEEL	40
1	1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	1	-	690142-1	DISC, INSULATION	38
1	1	1	-	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	22480-5	WASHER, SPRING	36
1	1	1	-	690212-1	POST, RAM	35
1	1	1	-	690786-3	SUPPORT, TERMINAL	34
1	1	1	-	455675-1	PLATE, BASE	33
1	1	1	-	690432-3	SCREW, ADJUSTMENT	32
						31
1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	458144-1	PLATE, STRIP GUIDE	29
1	1	1	-	1-455888-6	SPACER, FRONT SHEAR DEP	28
2	2	2	-	1-22284-0	SPRING, DRAG	27
1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
1	1	1	-	240792-1	DRAG, TERMINAL	25
1	1	1	-	4-90765-2	GUIDE, STRIP (REAR)	24
1	1	1	-	690438-1	GUIDE, STRIP (FRONT)	23
1	1	1	-	2-690472-0	STRIPPER	22
						21
						20
						19
						18
						17
						16
1	1	1	-	318563-1	GUARD, CHIP, FRONT	15
						14
						13
1	1	1	-	3-22280-3	SPRING, SHEAR	12
1	1	1	-	690461-2	STOP, SHEAR	11
1	1	1	-	1-690459-0	HOLDER, SHEAR (FRONT)	10
1	1	1	-	318707-2	SHEAR, FLOAT (FRONT)	9
1	1	1	-	7-662520-9	ANVIL	8
						7
						6
1	1	1	-	1-455888-4	SPACER, CRIMPER	5
1	1	1	-	2-455889-1	DEPRESSOR, SHEAR (FRONT)	4
1	1	1	-	238011-1	SPACER, BLOCK CRIMPER	3
1	1	1	-	8-904741-2	CRIMPER, INSULATION	2
1	1	1	-	455888-8	SPACER, CRIMPER	1
1	1	1	-	4-1490019-2	CRIMPER, WIRE	1

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO
						70
						69
						68
						67
						66
						65
						64
						63
						62
						61
						60
						59
						58
						57
						56
						55
						54
1	1	1	-	461062-1	FEED FINGER ASSY	53
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1	1	1	-	22304-1	NIPPLE, HEX 1/8 NPT	47
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1	1	1	-	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	22480-5	WASHER, SPRING	36
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1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
1	1	1	-	240792-1	DRAG, TERMINAL	25
1	1	1	-	4-90765-2	GUIDE, STRIP (REAR)	24
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1	1	1	-	2-690472-0	STRIPPER	22
						21
						20
						19
						18
						17
						16
1	1	1	-	318563-1	GUARD, CHIP, FRONT	15
						14
						13
1	1	1	-	3-22280-3	SPRING, SHEAR	12
1	1	1	-	690461-2	STOP, SHEAR	11
1	1	1	-	1-690459-0	HOLDER, SHEAR (FRONT)	10
1	1	1	-	318707-2	SHEAR, FLOAT (FRONT)	9
1	1	1	-	7-662520-9	ANVIL	8
						7
						6
1	1	1	-	1-455888-4	SPACER, CRIMPER	5
1	1	1	-	2-455889-1	DEPRESSOR, SHEAR (FRONT)	4
1	1	1	-	238011-1	SPACER, BLOCK CRIMPER	3
1	1	1	-	8-904741-2	CRIMPER, INSULATION	2
1	1	1	-	455888-8	SPACER, CRIMPER	1
1	1	1	-	4-1490019-2	CRIMPER, WIRE	1

LOC A
DIST 66
LEADMAKER
BENCH MACHINE

F	REV	DATE	BY	APPV
E	13-015279	29SEP2013	KH	GB

INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± .	1 PLC ± .
1 PLC ± .25	2 PLC ± .
3 PLC ± .25	4 PLC ± .

DWN	C.REICHELDERFER	31JUL03	MATERIAL		HEAT TREAT	
CHK						
APVD	T.ELBIN	31JUL03				
NAME	SIDE FEED HDM APPLICATOR					
SCALE	A1	DRAWING NO				