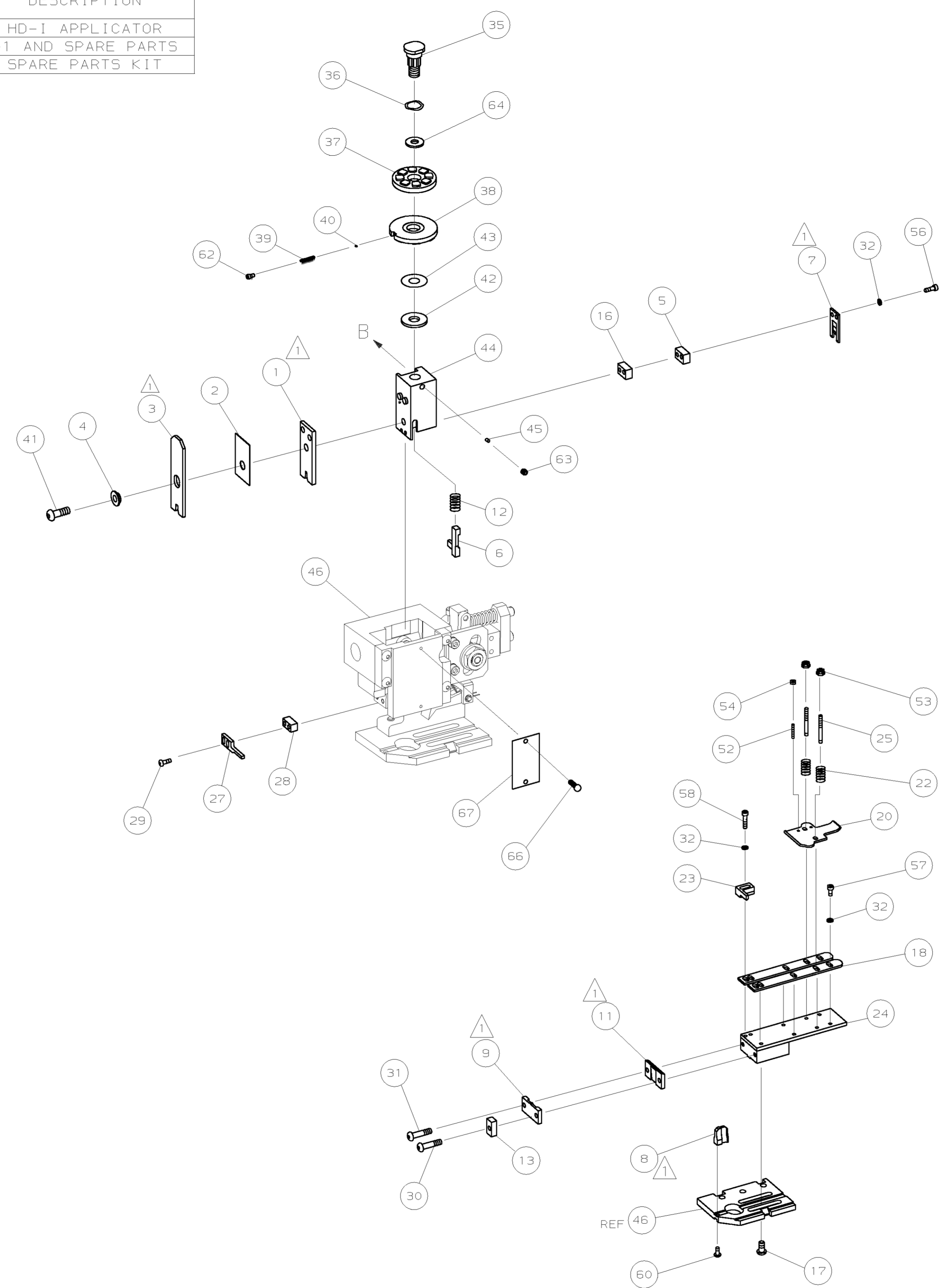


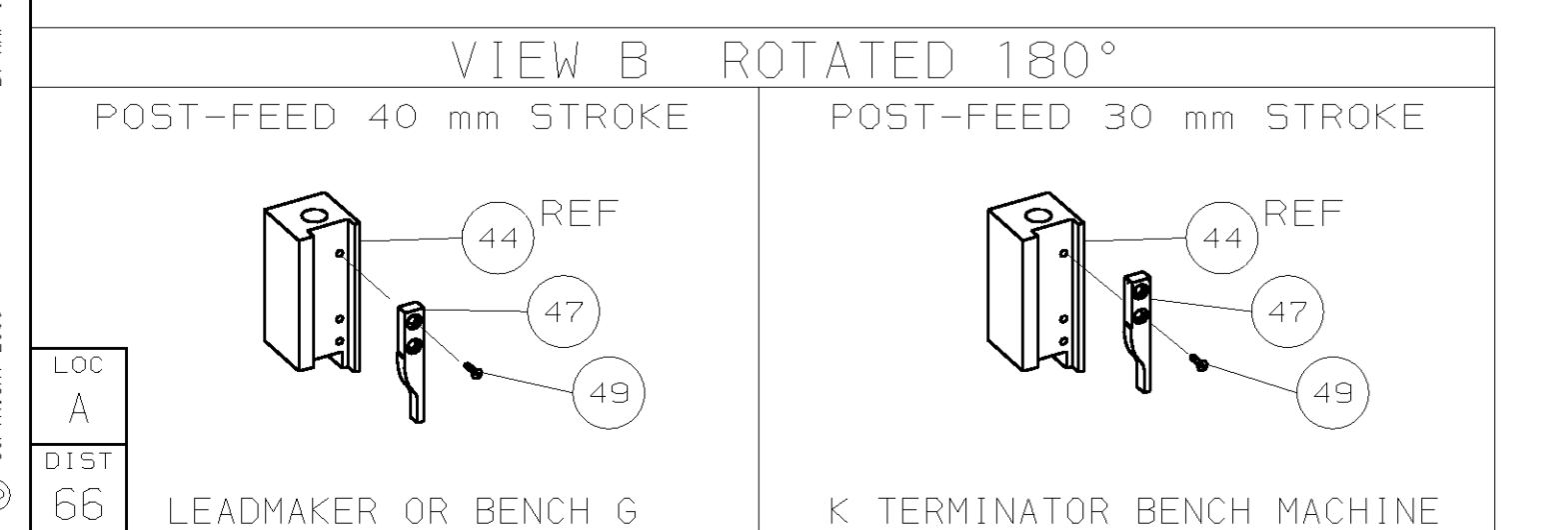
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339517-1	B		-	BENCH & LEADMAKER	MECH POST FEED HD-I APPLICATOR
7-1339517-1	B		-	BENCH & LEADMAKER	MECH POST FEED -1 AND SPARE PARTS
7-1339517-7	A		-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS			
TERMINAL NAME: .110 SER FASTIN-FASTON TAB			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.78 [.070 IN]	F	24 - 20 AWG
INSUL	2.29 [.090 IN]	F	1.40-2.16 [.055-.085 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
3.56-4.37 [.140-.172 IN]		408-8323	
TERMINAL APPL SPEC		FEED	
114-2065		23.75 [.935 IN]	
TERMINALS APPLIED			
160174	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]	
mm ² AWG			
20 AWG	1.30 ±0.05 [.051 ±.002 IN]	2-354779-2 [.3100]	
22 AWG	1.22 ±0.05 [.048 ±.002 IN]	2-354779-8 [.3130]	
24 AWG	1.14 ±0.05 [.045 ±.002 IN]	3-354779-5 [.3165]	



QTY	REV	REV	PART NO	DESCRIPTION	ITEM NO	
-	1	1	1339517	PRINT, APPLICATOR LOG SHEET	73	
-	1	1	1338705-2	DOCUMENTATION PACKAGE	72	
-	-	-	-	-	71	
-	-	-	-	-	70	
-	-	-	-	-	68	
-	1	1	461264-1	PLATE, IDENTIFICATION	67	
-	2	2	21017-2	SCR,DRIVE (#2X.19) ID PLATE	66	
-	-	-	-	-	65	
-	1	1	986950-1	WASHER, FLAT PRECISION	64	
-	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63	
-	1	1	18023-9	SCR,SKT CAP (M4X6) CP DSC	62	
-	-	-	-	-	61	
-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60	
-	-	-	-	-	59	
-	2	2	1-18023-3	SCR,SHC (M4X16) HOLD DOWN	58	
-	5	5	18023-9	SCR,SHC (M4X6) STRIP GUIDE	57	
-	2	2	1-18023-3	SCR,SHC (M4X16) SLUG BLADE	56	
-	-	-	-	-	55	
-	2	2	18029-1	NUT, HEX (M3) DRAG	54	
-	2	2	986965-1	NUT, HEX SL (M4) DRAG STUD	53	
-	2	2	2-18032-2	SCR,SKT SET (M3X10) DRAG	52	
-	-	-	-	-	51	
-	-	-	-	-	50	
-	1	1	18024-3	SCR,BHC (M3X10) CAM	49	
-	-	-	-	-	48	
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47	
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46	
-	1	1	690191-1	PLUG, NYLON	45	
-	1	1	1320998-1	RAM	44	
-	1	1	690125-1	WASHER, LAMINATED	43	
-	1	1	690124-1	WASHER, RAM	42	
-	1	1	2-18024-6	SCREW,BHC (M8X25) CRIMPER	41	
-	1	1	23241-1	BALL, STEEL	40	
-	1	1	2-22278-7	SPRING, COMPRESSION	39	
-	1	1	1320922-1	DISC, INSULATION	38	
-	1	1	354777-1	WIRE DISC, PLASTIC	37	
-	1	1	22480-5	WASHER, SPRING	36	
-	1	1	690212-1	POST, RAM	35	
-	-	-	-	-	34	
-	-	-	-	-	33	
-	9	9	18025-2	WASHER, LOCK (M4) SHEAR BL	32	
-	1	1	1-18024-0	SCR,BHC (M4X20) SHEAR PL	31	
-	1	1	4-18024-8	SCR,BHC (M4X30) SHEAR PL	30	
-	2	2	18024-8	SCR,BHC (M4X12) STRIPPER	29	
-	1	1	3-690451-2	SPACER, STRIPPER	28	
-	1	1	240639-1	STRIPPER	27	
-	-	-	-	-	26	
-	2	2	1320906-1	DRAG, STUD	25	
-	1	1	1320995-9	STRIP GUIDE	24	
-	1	1	240825-7	PLATE, STRIP HOLD DOWN	23	
-	2	2	4-22281-1	SPRING, DRAG	22	
-	-	-	-	-	21	
-	1	1	1338665-1	DRAG, STOCK	20	
-	-	-	-	-	19	
-	2	2	1338663-3	GUIDE, LOWER STRIP	18	
-	4	4	1-18024-8	SCR,BHC (M6X12) STRIP GD PL	17	
-	1	1	1338708-1	SPACER, SLUG BLADE	16	
-	-	-	-	-	15	
-	-	-	-	-	14	
-	1	1	1-690481-0	SPACER, HOLD DOWN	13	
-	1	1	23846-1	SPRING, HOLD DOWN	12	
-	1	1	240833-2	PLATE, REAR SHEAR	11	
-	-	-	-	-	10	
-	1	1	690482-5	PLATE, FRONT SHEAR	9	
-	1	2	1	1333215-4	ANVIL	8
-	1	1	690474-5	BLADE, SLUG	7	
-	1	1	730826-1	HOLD DOWN, TERMINAL	6	
-	1	1	7-240641-2	SPACER, SLUG BLADE	5	
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4	
-	1	2	1	2-456134-1	CRIMPER, INSULATION	3
-	1	1	455888-6	SPACER, CRIMPER	2	
-	1	2	1	1-456404-8	CRIMPER, WIRE	1

- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 - LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



DIMENSIONS: mm (INCHES)		MATERIAL		FINISH	
DO NOT SCALE PRINT.		HT TR		FIN	
TOLERANCES UNLESS OTHERWISE SPECIFIED:					
1 PLC DEC ±					
2 PLC DEC ±					
3 PLC DEC ±					
ANGLES ±					
SURF TEXTURE: ✓					
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX					
DR M.CLIFFORD		APP F.BACKHURST		MACHINE REF	
CHK 23-11-00		REL 23-11-00		HD-I APPL	
L.LOFTHOUSE		M.CLIFFORD		REV B	
NAME		SCALE		SHEET	
END FEED HD-I APPLICATOR		D		1 OF 1	
CAGE CODE		DWG NO		REV	
00779		1339517		B	

THIS DRAWING IS A CONTROLLED DOCUMENT.

LAYOUT L1339517
SET UP GAGE 458638-3

2000
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1339517

D

C

B

A