

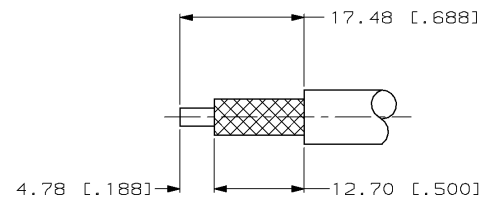
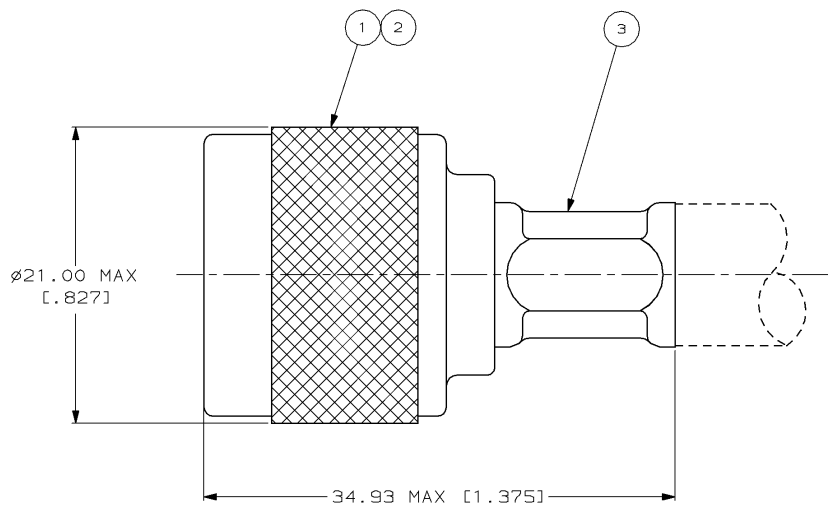
DRAWING MADE IN THIRD ANGLE PROJECTION

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LOC	DIST	P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
AJ	16				O	RELEASED PER 91-3357-018	4-11-91	MS
		✓	✓		A	REVISED PER 0220-0667-94	9-22-94	JG
					B	REVISED PER 0503-0361-97	6-18-97	JG

1. TOOLING INFORMATION:
BRAID CRIMP: USE AMP PRO CRIMPER HAND TOOL 58434-1 WITH DIE SET 58485-1, OR -2



RECOMMENDED STRIP LENGTH

BELDEN 9914	SOLDER CONTACT; BRAID=.429	2-221132-3	414116-2	1-51701-1	414113-1
FOR USE WITH:	HEX CRIMP HEIGHTS IN INCHES	③ FERRULE QTY=1	② CONTACT QTY=1	① PLUG ASSY QTY=1	PART NO

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON :		DR M. SNEED 3-22-91		PART NO	
2 PLC DEC ± -		CHK 4-19-91 R. HENRY		 AMP Incorporated Harrisburg, PA 17105-3608	
3 PLC DEC ± 0.41 [0.016]		APPD 4-19-91 R. HENRY			
ANGLES ± -		APPD 4-19-91 M. SNEED		NAME	
MATERIAL -		PRODUCT SPEC -		PLUG, HEX CRIMP, COMMERCIAL, SERIES N	
FINISH -		APPLICATION SPEC -		SIZE	CAGE CODE
		WEIGHT -		④ C 00779	DRAWING NO 414113
				SCALE 4:1	SHEET 1 OF 1