

UNLESS OTHERWISE NOTED
 DIMENSIONS ARE IN INCHES TOLERANCES ARE:
 ONE PLACE DECIMALS ±.1[2.5] THREE PLACE DECIMALS ±.005[.13]
 TWO PLACE DECIMALS ±.01[.3] FOUR PLACE DECIMALS ±.0020[.051] ANGLES ± 2°

TITLE: 2mm x 2mm TERMINAL STRIP ASSEMBLY
 DWG NO: TMMH-1XX-XX-XX-D-XXX-XXX
 SHEET 1 OF 3

TABLE 1				
LEAD STYLE	"A"	"B"	TERMINAL	"C"
-01	.126 [3.20]	.302 [7.67]	T-1S13-07-XX-2	.097 [2.46] REF
-04	.075 [1.91]	.255 [6.48]	T-1S13-04-XX-2	.101 [2.57] REF
* -05	.065 [1.65]	.234 [5.94] REF	T-1S13-07-XX-2	.090 [2.29]
-21	.126 [3.20]	.255 [6.48]	T-1S13-04-XX-2	.050 [1.27] REF
-22	.075 [1.91]	.204 [5.18]	T-1S13-25-XX-2	.050 [1.27] REF
-06	.126 [3.20]	.344 [8.74]	T-1S13-31-XX-2	.139 [3.53] REF

* SEE NOTE 5

TMMH-1XX-XX-XX-D-XXX-XXX

No. OF POSITIONS
 -02 THRU -50
 (PER ROW)

LEAD STYLE
 SEE TABLE 1

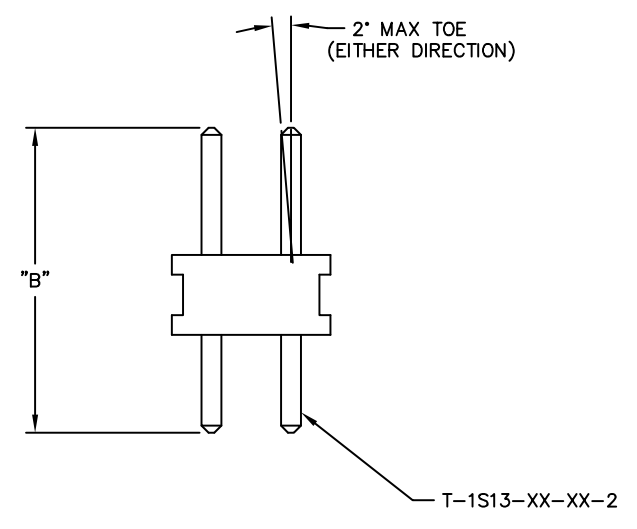
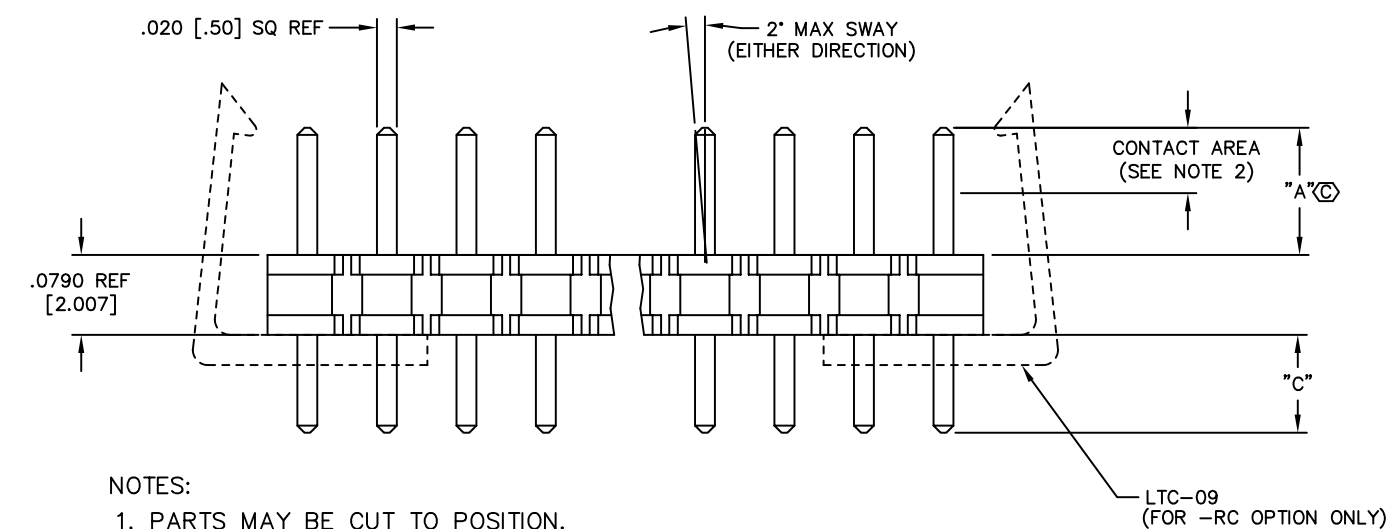
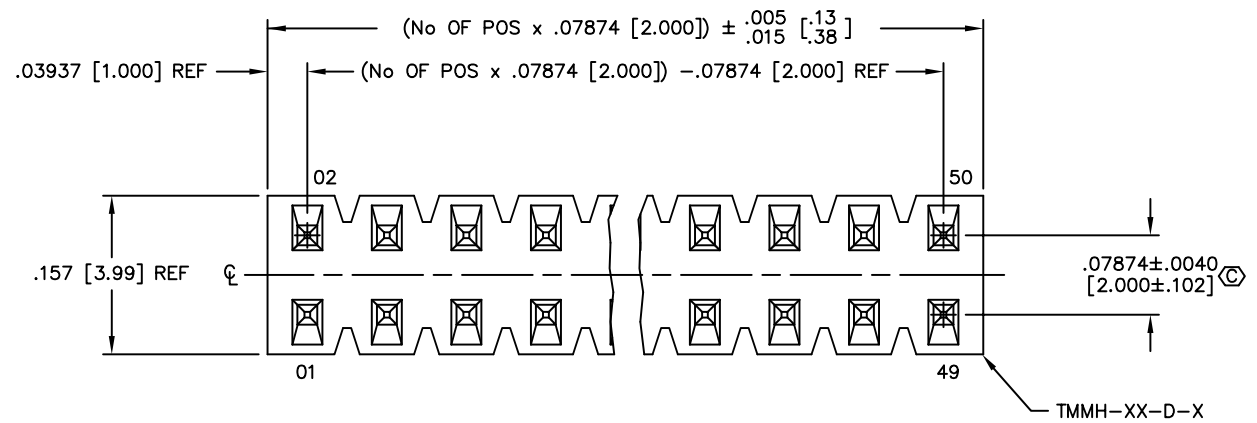
POLARIZATION
 SPECIFY POSITION -XXX TO BE OMITTED

OPTIONS (IF NO OPTIONS USE TMMC-50-D)
 -ES: END SHROUDS (SEE FIG. 2- SHT 2, 9 POS MIN)
 -EL: BOARD LOCK (SEE FIG. 3- SHT 2, 9 POS MIN)
 -EC: LOCKING CLIP (SEE FIG. 4- SHT. 2, 9 POS MIN) (SEE NOTE 10)
 -EP: GUIDE POST (SEE FIG. 5- SHT. 2, 9 POS MIN)
 -EA: ALIGNMENT PIN (SEE FIG. 6- SHT. 2, 9 POS MIN)
 -EBC: BOARD LOCK WITH LOCKING CLIP (SEE FIG. 7- SHT. 3, 9 POS MIN) (SEE NOTE 10)
 -EPC: GUIDE POST WITH LOCKING CLIP (SEE FIG. 8- SHT. 3, 9 POS MIN) (SEE NOTE 10)
 ** -MW: METAL WASHER (SEE FIG. 9- SHT. 3) (5 POS PER ROW MIN, 30 POS PER ROW MAX)
 -RC: RETAINING CLIP FOR IDC, USE LTC-09, DOUBLE ROW ONLY, REQUIRES 4 POSITIONS MIN, NOT FOR USE WITH OTHER OPTIONS, SEE NOTES 8 & 9.

ROW OPTION
 -D: DOUBLE (USE TMMH-XX-D-X) (IF NO OPTIONS USE TMMC-50-D)

PLATING
 -L: LIGHT SELECTIVE GOLD (USE T-1S13-XX-L-2)
 -F: FLASH GOLD (USE T-1S13-XX-F-2)
 -S: SELECTIVE GOLD (USE T-1S13-XX-S-2)
 -G: GOLD (USE T-1S13-XX-G-2)
 -H: HEAVY GOLD (USE T-1S13-XX-H-2)
 -T: TIN (USE T-1S13-XX-T-2)
 -TM: MATTE TIN (USE T-1S13-XX-T-2)
 -LM: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (USE T-1S13-XX-L-2)
 -FM: FLASH GOLD/MATTE TIN TAIL (USE T-1S13-XX-F-2)
 -SM: SELECTIVE GOLD/MATTE TIN (USE T-1S13-XX-S-2)

** -MW OPTION, DO NOT DESIGN IN. SAMTEC WILL ONLY SUPPORT EXISTING BUSINESS 2/05/02.



- NOTES:
- PARTS MAY BE CUT TO POSITION.
 - GOLD PLATING TO BE ON POST, TIN PLATING ON TAIL.
 - Ⓢ REPRESENTS A CRITICAL DIMENSION.
 - MINIMUM PUSHOUT FORCE: 1.0 LB.
 - MUST SHEAR TO DIMENSION SHOWN.
 - NOTE DELETED
 - MAX CUT FLASH: .020 [.51]
 - WAVE SOLDER APPLICATION ONLY.
 - RETAINING CLIP FOR -06 LEAD STYLE ONLY.
 - DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -EC, -EBC, AND -EPC OPTION.

FIG. 1

PROPRIETARY NOTE
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MATERIAL: BLACK, LCP	 520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150 PHONE (812) 944-6733 P.O. BOX 1147 CODE 55322	EXISPROD\ASSEMBLY\2MM TMMH-TH
TERMINAL: PHOSPHOR BRONZE		MADE BY: PURVIS 12-17-96

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