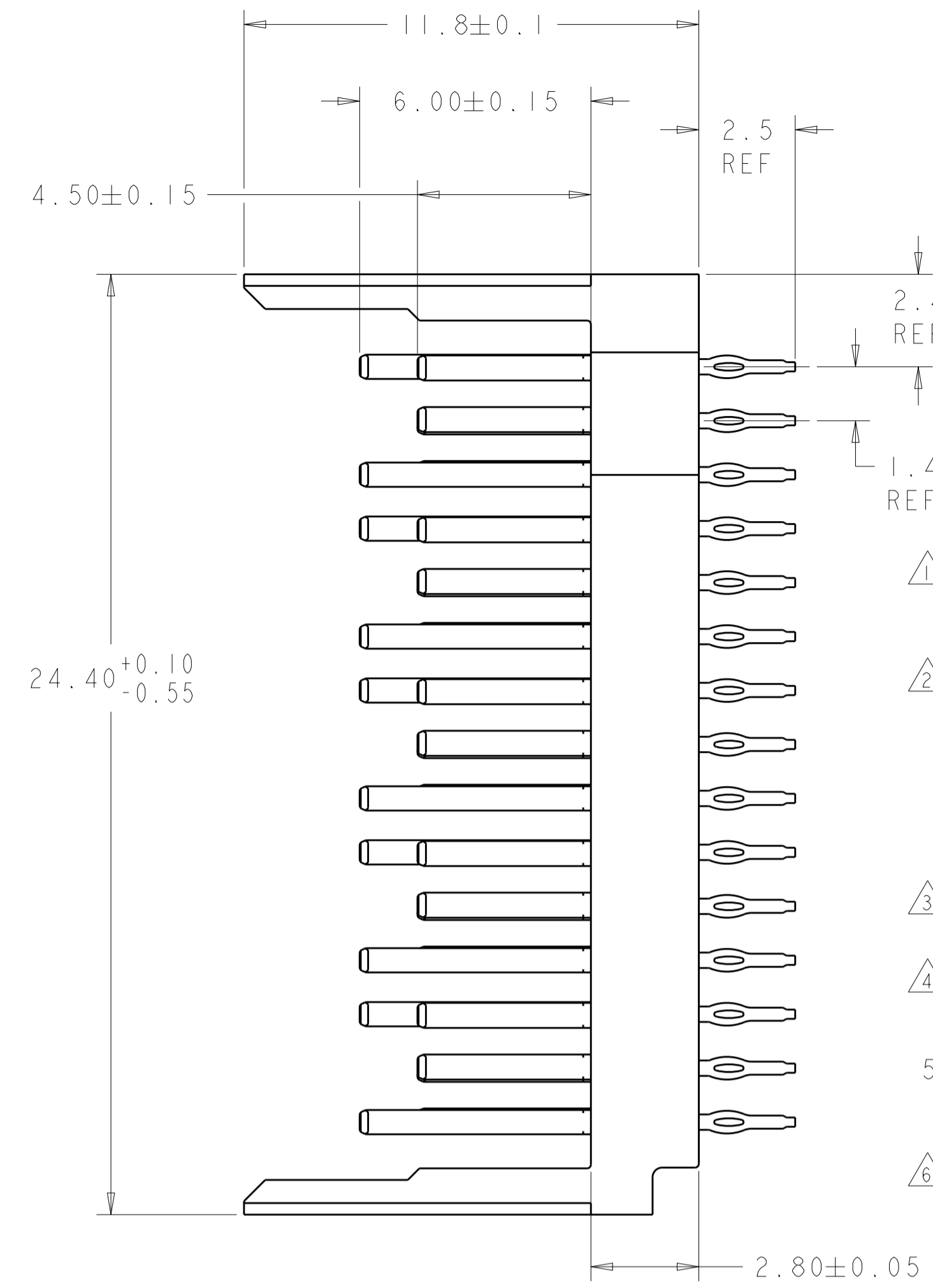
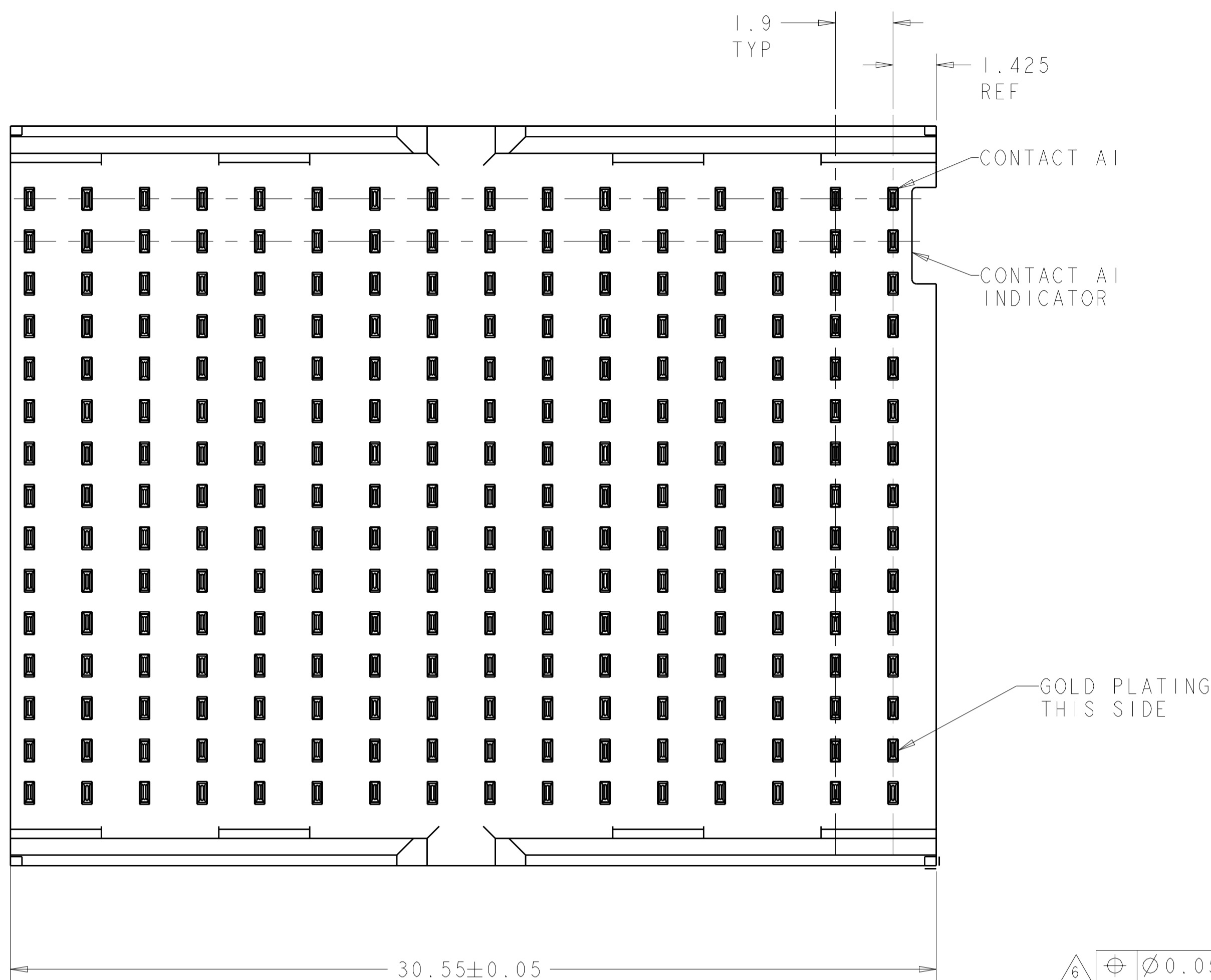
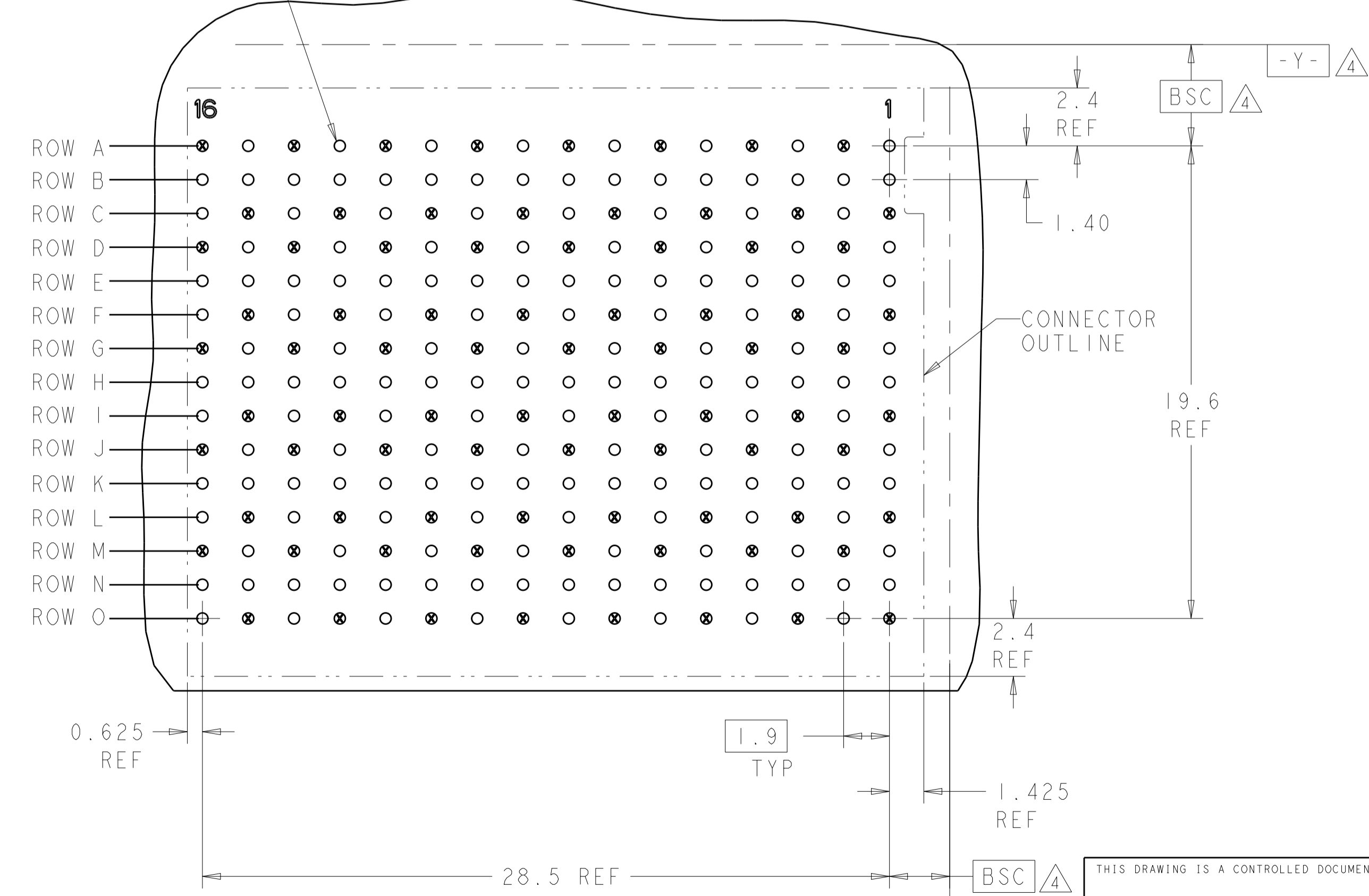


LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD
GP	00	F REVISED PER ECO-13-010626	31JUL2013	KH	RP

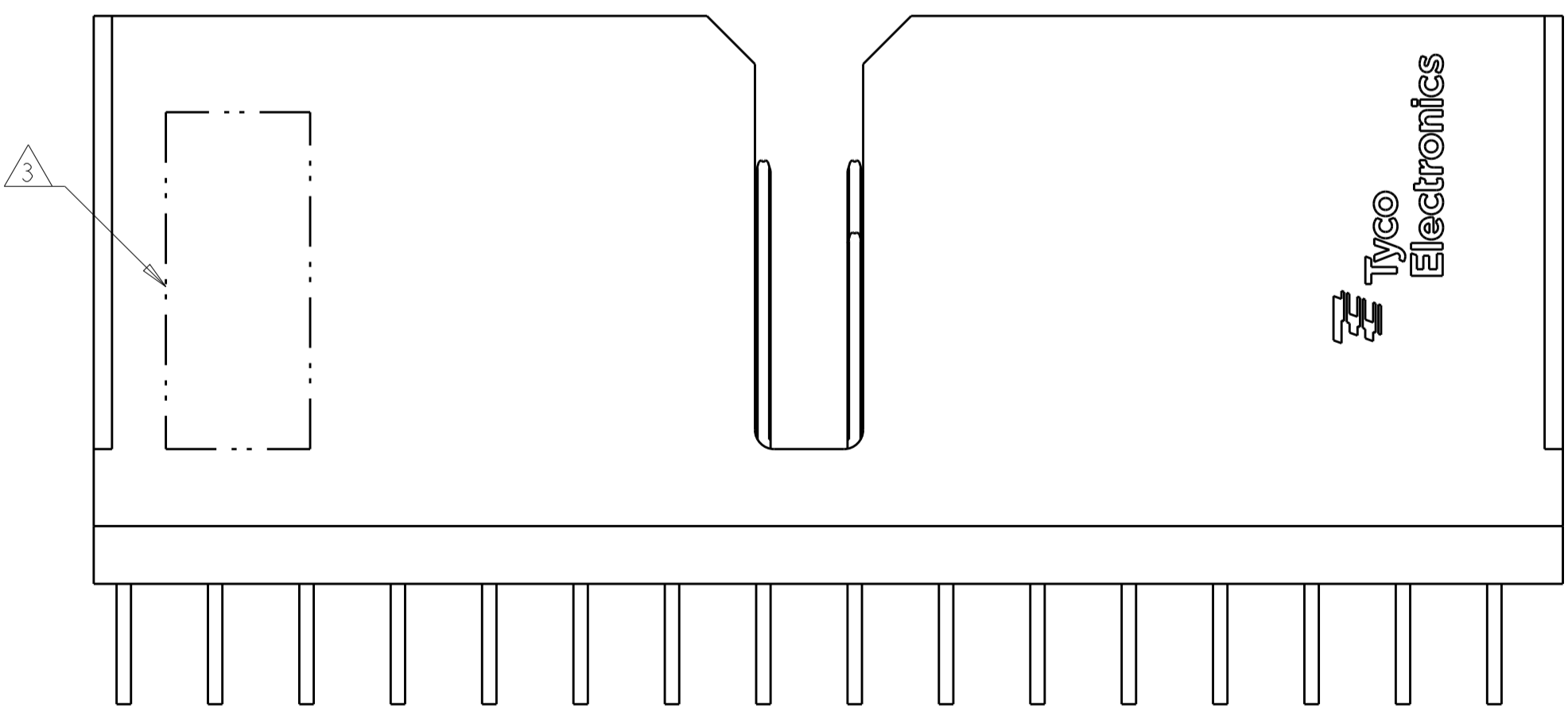


- △ MATERIAL:  
CONTACT - PHOS BRONZE  
HOUSING - LCP, UL 94V-0, COLOR - BLACK
- △ FINISH:  
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2303; BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III, APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).  
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.
- △ CONNECTOR MARKED WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 5. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.

△  $\varnothing 0.05 \text{ (S)} \times Y$   
 FINISHED HOLE SIZE AND PLATED THRU HOLES



○ = SIGNAL  
 ⊗ = GROUND  
 RECOMMENDED PC BOARD LAYOUT BACKPLANE,  
 COMPONENT SIDE SHOWN  
 SCALE 6:1



1934331-1  
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN B.MCMASIER 06JUN2007	TE Connectivity	
DIMENSIONS:		CHK W.DAVIS 06JUN2007	NAME	
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD W.DAVIS 06JUN2007	PRODUCT SPEC	
0 PLC	±	APPLICATION SPEC	HEATER ASSEMBLY, OPEN ENDED, 5 PAIR 16 COLUMN TinMan	
1 PLC	±	WEIGHT	SIZE	RESTRICTED TO
2 PLC	±	CUSTOMER DRAWING	A1	SCALE 6:1 SHEET 1 OF 1 REV F
3 PLC	±			
4 PLC	±			
ANGLES	±			
MATERIAL	FINISH			