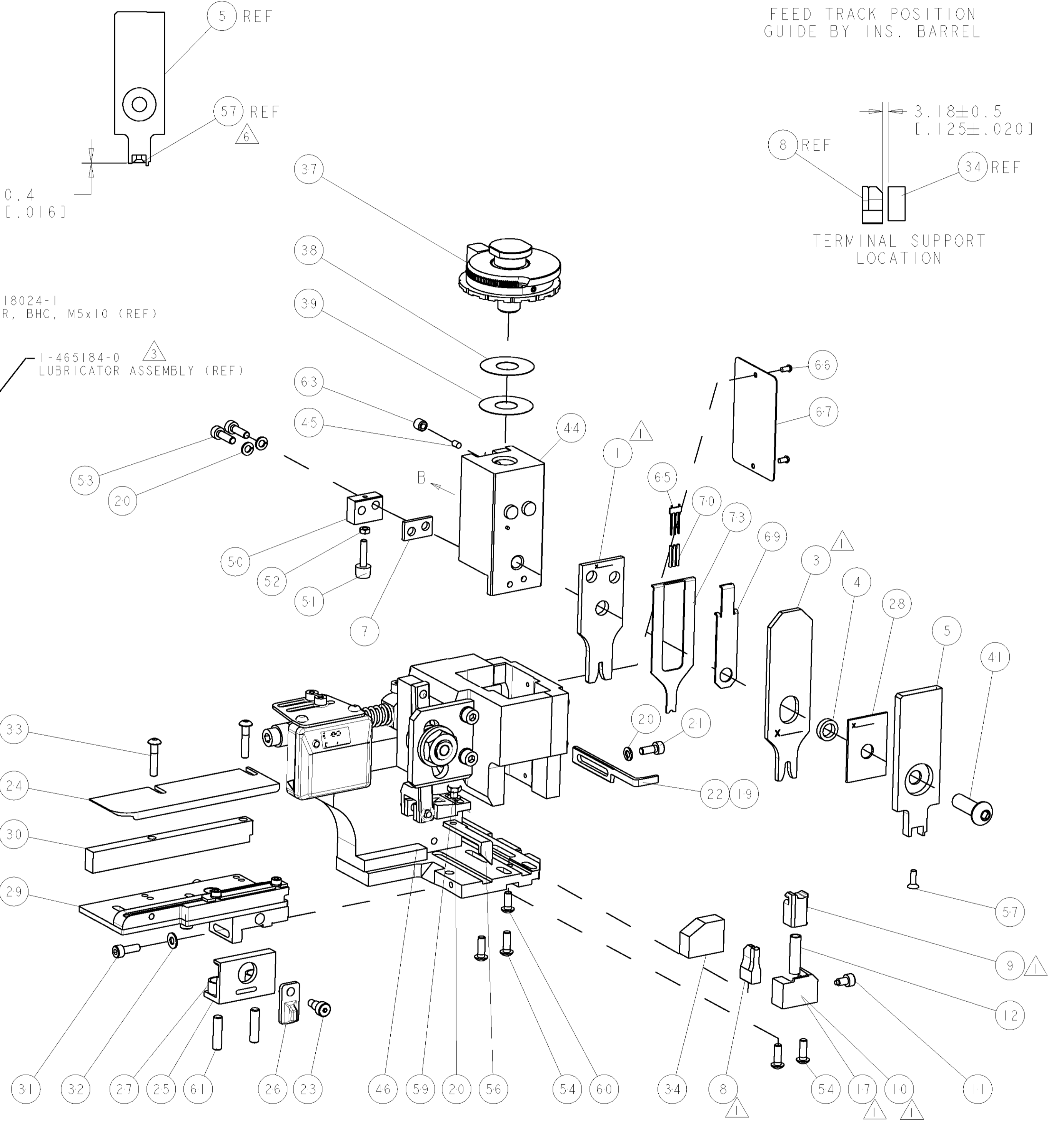


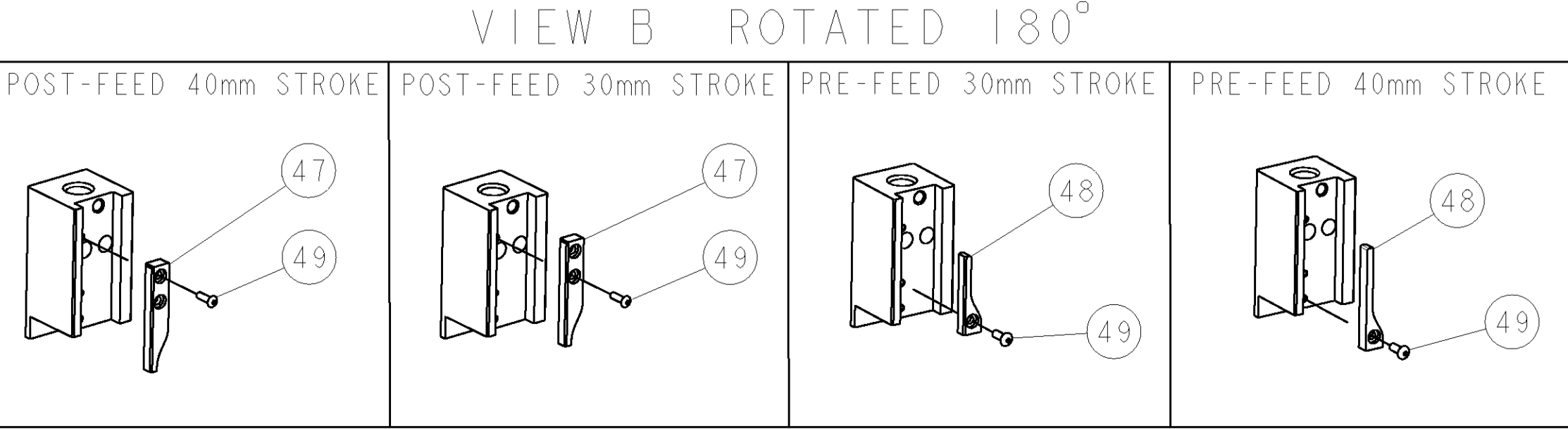
PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528748-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528748-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1528748-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528748-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528748-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528748-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528748-7	A	-	-	SPARE PARTS KIT

CRIMP DATA		LEAR/GHW TERMINAL	TYCO CRIMP SPECS
TERMINAL NAME: 1.6mm CONTACT, RECEPTACLE, SEALED			
CRIMP	SIZE	TYPE	RANGE
WIRE	2.29 [1.090 IN]	F	0.75-1.50mm <sup>2</sup>
INSUL	3.56 [1.40 IN]	O	3.00 [1.18 IN]
WIRE STRIP LENGTH		APPL INSTRUCTIONS	
3.90-4.70 [1.54-.185 IN]		408-8322 & 408-8490	
TERMINAL APPL SPEC		FEED [2.70 [1.500 IN]]	
TERMINALS APPLIED			
TYCO TERM PN	MANUF TERM PN	TYCO SEAL PN	MANUF SEAL PN
1949227-1	26037.201.179	1949110-1	14448.627.621
-	-	1949230-1	14458.627.610
-	-	964972-1	-
WIRE SIZE	CRIMP HEIGHT	REF SETTING	
1.50mm <sup>2</sup>	1.53 ± 0.05 [1.060 ± .002 IN]	B7	
1.00mm <sup>2</sup>	1.35 ± 0.05 [1.053 ± .002 IN]	C9	
0.75mm <sup>2</sup>	1.25 ± 0.05 [1.049 ± .002 IN]	D7	

- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL - [O/D OF TYCO SEAL 964972-1 IS 2.6MM] WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEAL PN 1949110-1 INS. DIA RANGE IS 1.70-2.10 [1.067-.083 IN] PN 1949230-1 INS. DIA RANGE IS 1.90-2.50 [1.075-.098 IN]. SEAL PN 964972-1 INS DIA RANGE IS 1.9 - 2.1MM.
- APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- EQUIVALENT SCHLEMMER GMBH PN IS 7814046.
- CRIMP DATA CALCULATED BY TYCO ELECTRONICS U.K. LTD.



**\* WARNING**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



77	76	72	71	6	2	1	PART NO	DESCRIPTION	ITEM NO
-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74

SET UP GAGE 458637-3		LOC	DIST	REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DNW	APVD
		A		SEE ECO-07-001305	17JAN2007	DP	MC
-	-	-	-	1490525-1	DEPRESSOR, WIRE		73
-	-	-	-	-	-		72
-	-	-	-	1338705-3	DOCUMENTATION PACKAGE		71
-	3	3	3	1-23147-4	SPRING, COMPRESSION		70
-	-	-	-	1490524-2	DEPRESSOR, SPACER		69
-	-	-	-	-	-		68
-	-	-	-	461264-5	PLATE, IDENTIFICATION		67
-	2	2	2	21017-2	SCREW, DRIVE		66
-	-	-	-	1424350-1	HOLDER, PIN, WIRED		65
-	-	-	-	-	-		64
-	-	-	-	3-18031-0	SCR, SET, CUP POINT M6 X 6.0		63
-	-	-	-	-	-		62
-	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0		61
-	-	-	-	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)		60
-	-	-	-	5-18022-2	SCR, HEX HD CAP M4 X 8.0		59
-	-	-	-	-	-		58
-	-	-	-	985575-3	SCR, FLT SKT HD CAP M3 X 10.0		57
-	-	-	-	1338685-1	PAWL, FEED		56
-	-	-	-	-	-		55
-	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)		54
-	2	2	2	9-18023-6	SCR, SKT HD CAP M4 X 14.0		53
-	-	-	-	18030-1	NUT, HEX, REG M3		52
-	-	-	-	811242-5	BUMPER, HOLD DOWN		51
-	-	-	-	690753-2	SPACER, TONKER		50
-	-	-	-	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)		49
-	-	-	-	1338675-1	CAM, UNIVERSAL PRE FEED		48
-	-	-	-	1338676-1	CAM, UNIVERSAL POST-FEED		47
-	-	-	-	1320999-3	APPLICATOR SUBASSEMBLY, HDI		46
-	-	-	-	690191-1	PLUG, NYLON		45
-	-	-	-	1338660-1	RAM		44
-	-	-	-	-	-		43
-	-	-	-	-	-		42
-	-	-	-	-	-		41
-	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)		40
-	-	-	-	-	-		39
-	-	-	-	690125-1	SHIM SUB-ASSY		38
-	-	-	-	469367-1	SHIM		37
-	-	-	-	879103-2	FINE ADJUST HEAD ASSEMBLY		36
-	-	-	-	-	-		35
-	-	-	-	1320934-1	SUPPORT, TERMINAL		34
-	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)		33
-	-	-	-	18027-2	WASHER, FLAT, REG M4		32
-	-	-	-	1-18023-2	SCR, SKT HD CAP M4 X 12.0		31
-	-	-	-	1320908-1	SPACER, STRIP GUIDE		30
-	-	-	-	1633073-2	STRIP GUIDE ASSEMBLY		29
-	-	-	-	1-455888-0	SPACER, CRIMPER		28
-	2	2	2	1-22284-0	SPRING, COMPRESSION		27
-	-	-	-	356835-1	LEVER, DRAG RELEASE		26
-	-	-	-	240792-1	DRAG, TERMINAL		25
-	-	-	-	1320928-1	PLATE, STRIP GUIDE		24
-	-	-	-	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0		23
-	-	-	-	690472-2	STRIPPER		22
-	-	-	-	1-18023-1	SCR, SKT HD CAP M4 X 10.0		21
-	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4		20
-	-	-	-	690472-1	STRIPPER		19
-	-	-	-	-	-		18
-	-	-	-	1338684-2	SHEAR HOLDER, FRONT		17
-	-	-	-	-	-		16
-	-	-	-	-	-		15
-	-	-	-	-	-		14
-	-	-	-	-	-		13
-	-	-	-	3-22280-3	SPRING, COMPRESSION		12
-	-	-	-	356885-5	STOP, SHEAR		11
-	-	-	-	1-1320921-0	SHEAR HOLDER, FRONT, CUT		10
-	-	-	-	318707-1	FLOATING SHEAR, FRONT		9
1	2	2	2	1-1633132-5	ANVIL, COMBINATION .090		8
-	-	-	-	240641-9	SPACER		7
-	-	-	-	-	-		6
-	-	-	-	1338680-1	DEPRESSOR, SHEAR		5
-	-	-	-	238011-2	BLOCK, CRIMPER SPACER		4
1	2	2	2	456135-6	CRIMPER, INSULATION O PREMIUM		3
-	-	-	-	-	-		2
1	2	2	2	2-456406-2	CRIMPER, WIRE PREMIUM		1