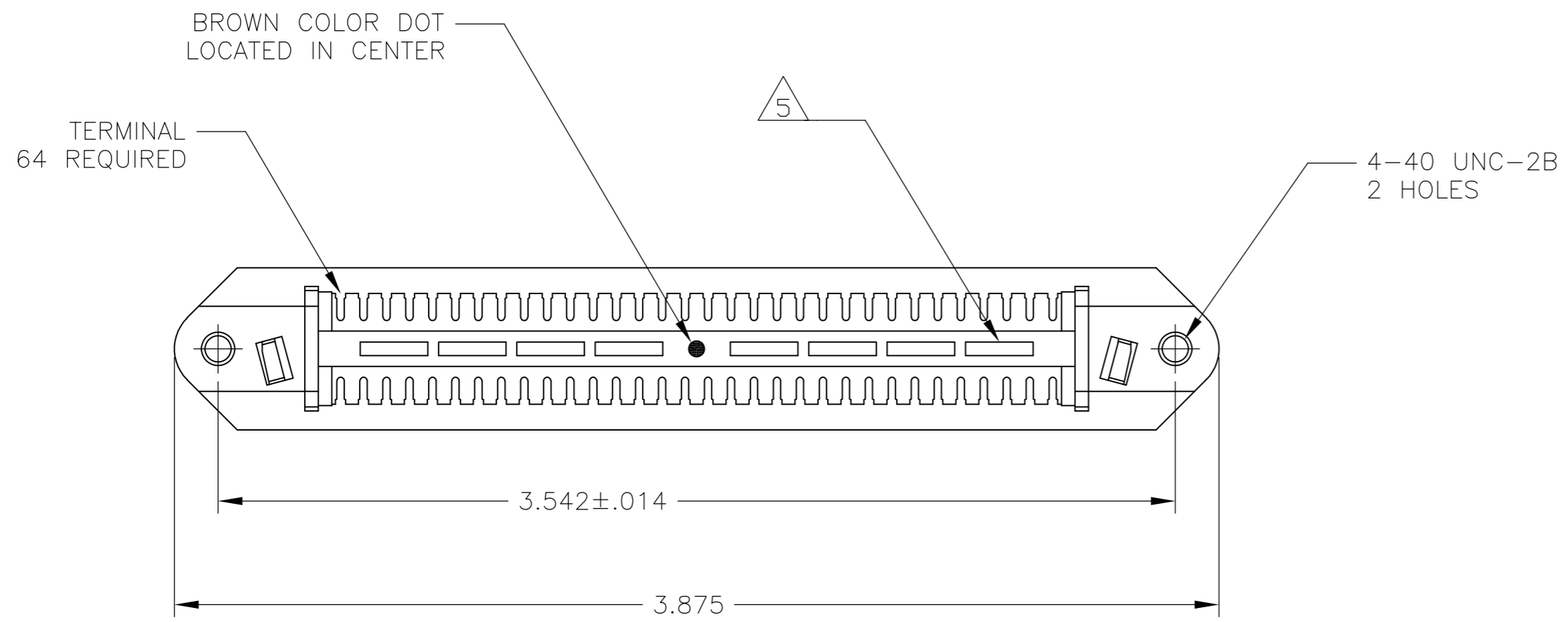


DWG NO 556409
THIS DRAWING IS A CONTROLLED DOCUMENT.



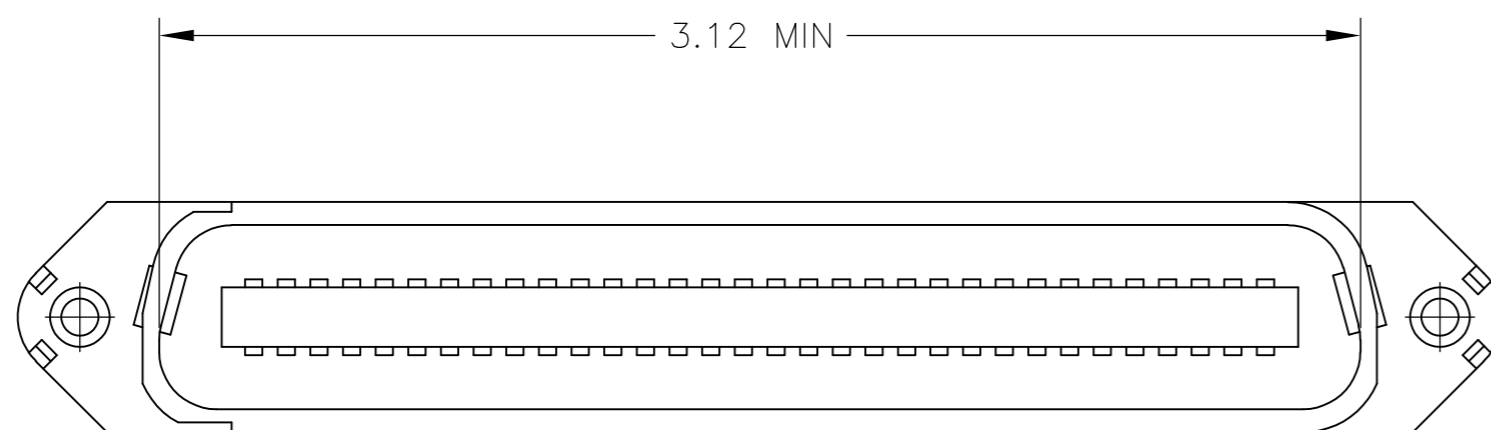
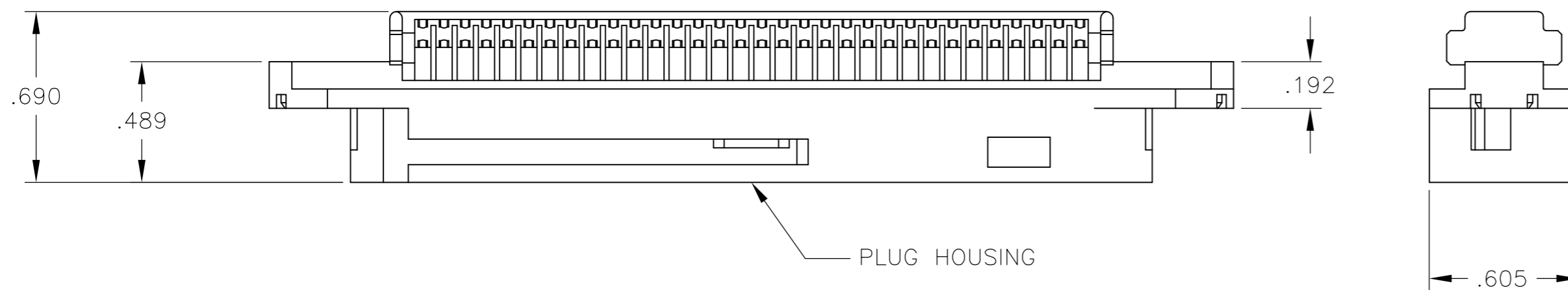
1. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.

2 MATERIAL: HOUSING - POLYPHENYLENE OXIDE, BLACK.
 TERMINALS - PHOS BRONZE PLATED WITH EITHER .000030 MIN GOLD OR GOLD FLASH OVER PALLADIUM NICKEL .000030 TOTAL ON MATING SURFACE, ALL OVER .000050 MIN NICKEL UNDERPLATE.

3 ALL DIMENSIONS ARE MAXIMUM UNLESS OTHERWISE SPECIFIED.

4. WIRE SIZE: 22 AWG SOLID OR 22 AWG STRANDED COPPER CONDUCTORS. MAXIMUM INSULATION DIAMETER OF .036 IS ACCEPTABLE FOR MOST APPLICATIONS.

5 CORING MAY OR MAY NOT APPEAR AND IS AT THE DISCRETION OF TYCO ELECTRONICS.



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LOC GP
DIST 00

A	REDRAWN, REV PER ECO-09-020146	02OCT2009	CJV	PAR			
P	LTR	REVISION RECORD	DATE	DWN	APVD		

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± -
	1 PLC ± -
	2 PLC ± -
	3 PLC ± -
	4 PLC ± -
ANGLES±	-
SURFACE TEXTURE	

DWN J.C. SPIMBLE	14FEB1989	MATERIAL 2	HEAT TREAT -
CHK B. FOX	15FEB1989	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
APVD J. TRAMMEL	15FEB1989		
NAME PLUG ASSEMBLY, 64 POS, F SLOT, SCREW LOCK, CHAMP-LOK			
SCALE 2:1	SIZE A2	DRAWING NO 556409	SHEET 1 OF 1
			REV A

556409-1
PART NUMBER