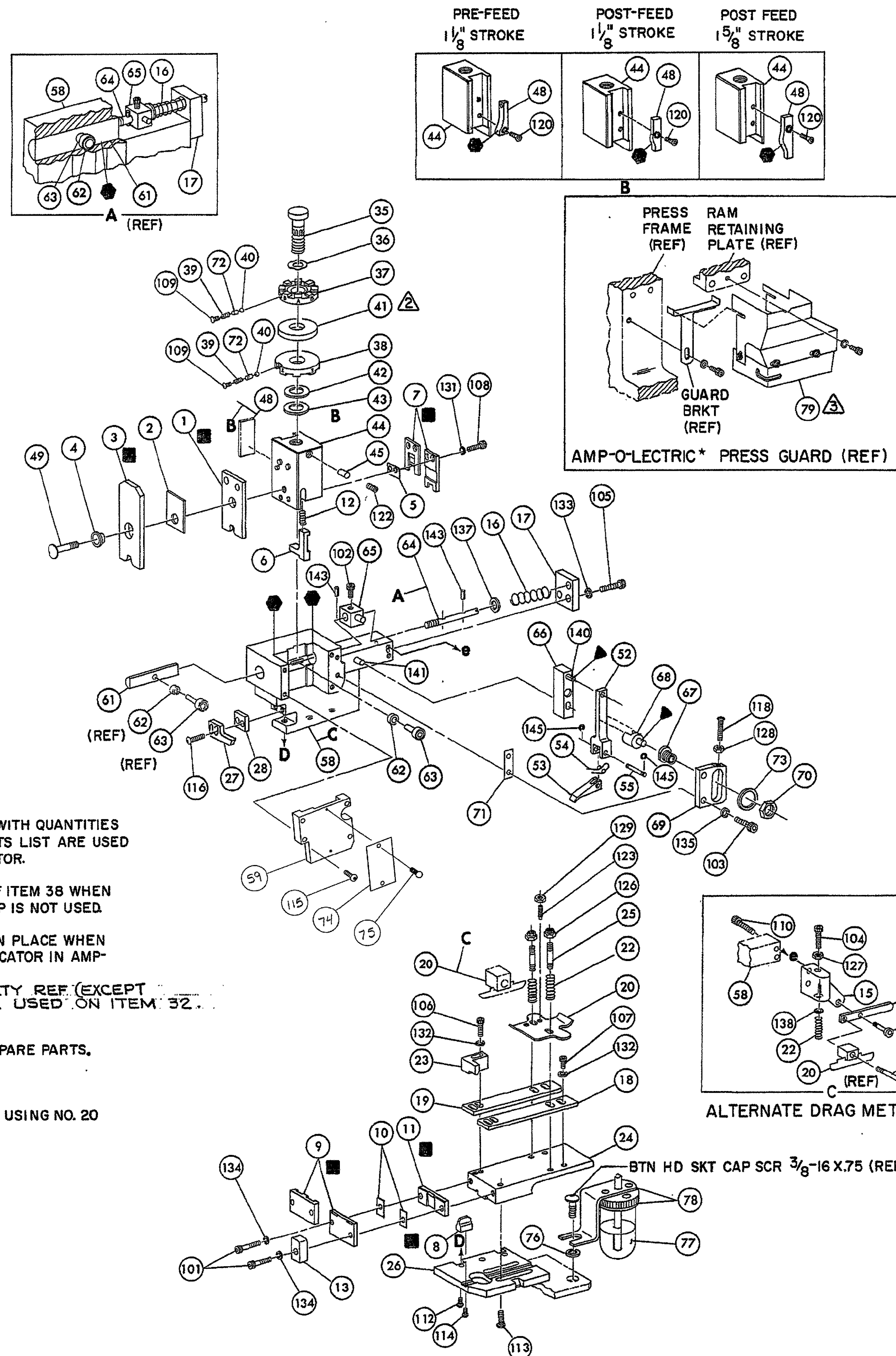


THIS DRAWING IS A CONTROLLED DOCUMENT.



NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4. PARTS WITH QTY REF (EXCEPT ITEM 79) ARE USED ON ITEM 32.

KEY:

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF 454220-1 CAP, RAM
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143	REF 453736-1 HOUSING
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	142	
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF 240624-1 PIN, FEED FINGER
	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	140	REF 691499-1 SPRING, FEED FINGER
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	139	REF 240635-1 FINGER, FEED
			138	REF 240634-3 LEVER, TERMINAL
			137	
			136	
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1 7-21002-9 BOLT, CRIMPER
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1 690501-4 CAM, POST FEED 1 5/8 STROKE
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133	
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132	
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1 690191-1 PLUG, NYLON
			130	1 455674-2 RAM
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1 690125-1 WASHER, LAMINATED
REF	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1 690124-1 WASHER, RAM
			127	SPACER, DISC
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2 23241-6 BALL, STEEL
			125	2 690170-1 SPRING, COMPRESSION
			124	1 690142-1 DISC, INSULATION
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1 690692-7 DISC, WIRE
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1 22480-5 WASHER, SPRING
			121	1 690212-1 POST, RAM
			120	
1	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	119	
			118	1 458980-2 APPLICATOR, BASIC (SUB ASSY)
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	117	
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116	
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115	
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1 690455-3 STRIPPER
REF	2-22733-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	REF 455676-1 PLATE, BASE
			111	2 22354-8 DRAG, STUD
			110	1 455678-8 PLATE, STRIP GUIDE
2	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	109	
2	3-23657-8	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	108	2 4-22281-1 SPRING, DRAG
2	2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	107	240636-1 LEVER, DRAG
3	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	106	1-454177-1 DRAG, STOCK
1	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	105	1 458030-3 GUIDE, STRIP (REAR)
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	104	1 458031-3 GUIDE, STRIP (FRONT)
			103	REF 454178-1 GUIDE, FEED ROD
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	102	REF 4-22284-9 SPRING, FEED RETURN
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	101	REF 455745-1 ADAPTER, DRAG
REF	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	79	
REF	455745-1	GUARD, WINDOW	78	
			77	
			76	
			75	
			74	
			73	
			72	
			71	
			70	
			69	
			68	
			67	
			66	
			65	
			64	
			63	
			62	
			61	
			60	
			59	
			58	
			57	
			56	
			55	
			54	
			53	
			52	
			51	
			50	
			49	
			48	
			47	
			46	
			45	
			44	
			43	
			42	
			41	
			40	
			39	
			38	
			37	
			36	
			35	
			34	
			33	
			32	
			31	
			30	
			29	
			28	
			27	
			26	
			25	
			24	
			23	
			22	
			21	
			20	
			19	
			18	
			17	
			16	
			15	
			14	
			13	
			12	
			11	
			10	
			9	
			8	
			7	
			6	
			5	
			4	
			3	
			2	
			1	

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH	485003	
A	.062	18			
B	.058	20			
C	.056	22			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.100	"E"			
INSUL	.180	"E"	.657	A1 8039	
WIRE RANGE	22-18	INSULATION RANGE	.090-.150	PRESS NO	
REMARKS					
AMPOMATOR POST FEED					