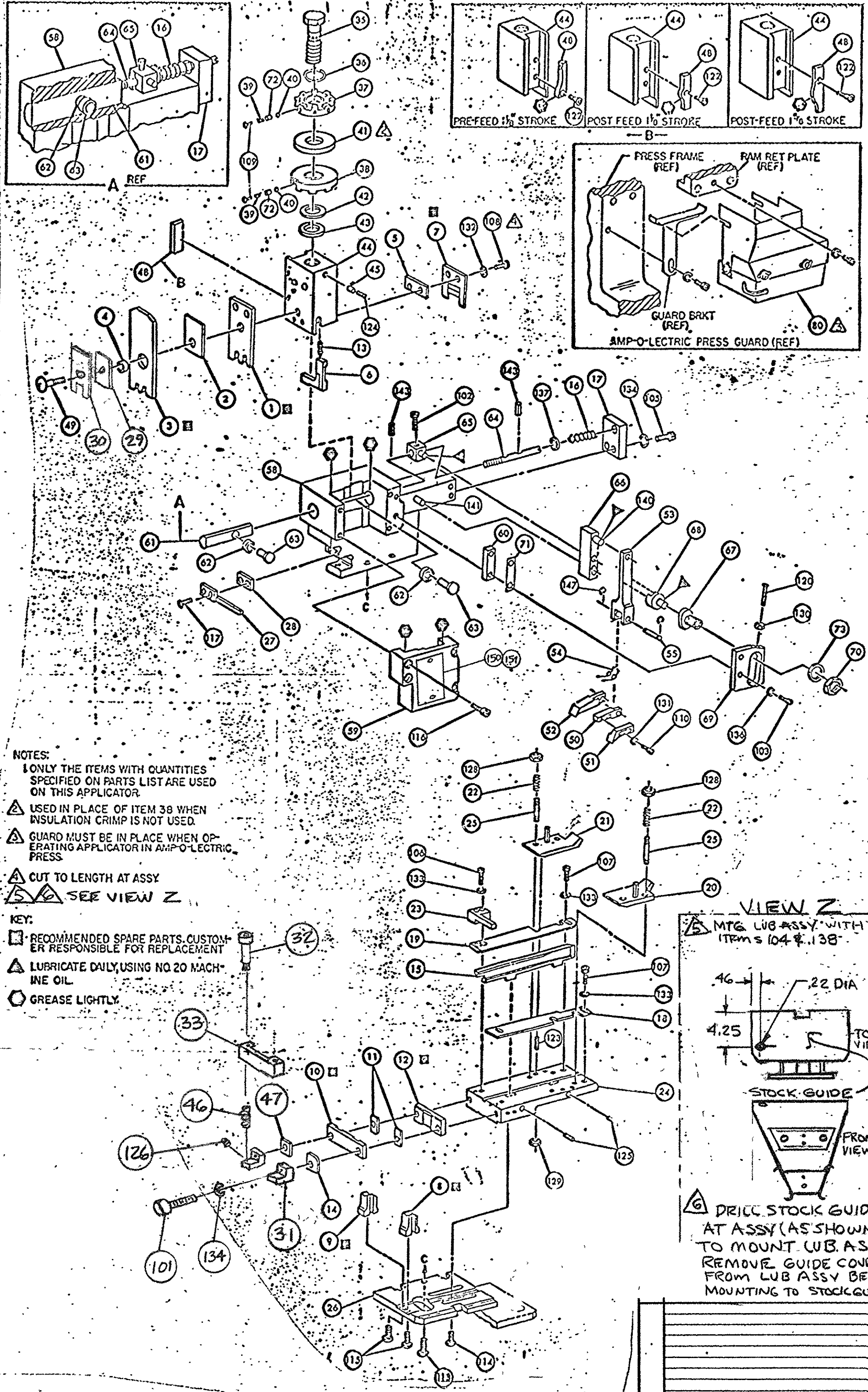


THIS IS A CONTROLLED DOCUMENT.



NO.	REQ.	PART NO.	DESCRIPTION	NO.	REQ.	PART NO.	DESCRIPTION	NO.
167	1	690517-1	SPACER	71				71
161	1	22594-8	HEX, NUT	70				70
160	1	240628-1	PLATE, ADJ	69				69
159	1	240626-1	SHAFT, PIVOT	68				68
158	1	240633-1	BUSHING	67				67
157	1	455680-2	LEVER, INTERMEDIATE	66				66
156	1	240629-1	BLOCK, PIVOT	65				65
155	1	240632-2	SCREW, ADJ	64				64
154	1	240659-3	PIN, CAM ROLLER	63				63
153	1	240658-1	CAM, ROLLER	62				62
152	1	454398-1	ROD, FEED	61				61
151	1	238305-5	SPACER, ADJ. PLATE	60				60
150	1	458263-1	CAP, RAM	59				59
149	1	458267-1	HOUSING	58				58
148				57				57
147				56				56
2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	146	1	240624-1	PIN, FEED FINGER	55	
145	1	691499-1	SPRING, FEED FINGER	54				54
144	1	240634-3	LEVER, TERMINAL	53				53
2	5- 21028-1	PIN, SLOT SPG (.12 DIA x .50) FEED ADJ ROD	143	1	238299-1	FEED FINGER	52	
142			142			FEED FINGER FRONT	51	
141	1- 21030-7	PIN, DOWEL (.187 DIA x 1.50) HOUSING	141			FEED FINGER, INSERT	50	
140	1- 21030-1	PIN, DOWEL (.187 DIA x .50) LEVER	140	1	7-21002-9	BOLT, CRIMPER	49	
139	1	690501-3	CAM, POST FEED 1- 1/8 STROKE	48				48
138			138			SPACER, WIRE SUPPORT (LEFT)	47	
137			137			SPRING, WIRE SUPPORT	46	
2	21899-2	WASH, FLAT (NO. 10) LUB ASSY	136	1	690191-1	PLUG, NYLON	45	
1	21899-4	WASH, FLAT (NO. 5/16 DIA) SCR ADJ	135	1	458266-1	RAM	44	
2	21024-5	WASH, LOCK (NO. 10) FEED ADJ PLATE	134	1	690125-1	WASHER, LAMINATED	43	
2	21024-5	WASH, LOCK (NO. 10) SHEAR PLATES	133	1	690124-1	WASHER, RAM	42	
2	21024-5	WASH, LOCK (NO. 10) FEED ROD GUIDE	132			SPACER, DISC	41	
5	21024-4	WASH, LOCK (NO. 8) STRIP GUIDE	131	Z	23241-6	BALL, STEEL	40	
2	21024-4	WASH, LOCK (NO. 8) SHEAR BLADE	130	Z	690170-1	SPRING, COMPRESSION	39	
2	21024-3	WASH, LOCK (NO. 6) FEED FINGER	129	1	690142-1	DISC, INSULATION	38	
1	21068-5	NUT, HEX MACH (6-32) FEED ADJ PLATE	128	1	690141-8	DISC, WIRE	37	
4	21018-6	NUT, HEX MACH (10-32) DRAG ADJ SCREW	127	1	22480-5	WASHER, SPRING	36	
4	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUDS	126					
126			126	1	690212-1	POST, RAM	35	
2	3-21006-1	SCR, SKT SET (4-40x1/2) (LOC-WEL) DEP. HOLDER	125			SPACER, WIRE SUPPORT (RIGHT)	34	
1	21009-2	SCR, SKT SET (1/4-20 x 25) NYLON	124			SUPPORT, WIRE	33	
4	5-21061-5	SCR, SKT SET CONE PT. (8-32 x .88) DRAG	123			SCR, WIRE SUPPORT	32	
1	2-21003-0	SCR, FLAT HD SOC CAP (6-32 x .50) CAM	122			HOLDER, WIRE DEPRESSOR	31	
1	3- 21064-2	SCR, RDH HD MACH (6-32 x 1.50) FEED ADJ	121	1	461172-1	DEPRESSOR, WIRE	30	
120			120	1	455888-7	SPACER, DEPRESSOR	29	
119			119	1	3-690451-2	SPACER, STRIPPER	28	
118			118	1	458265-1	STRIPPER	27	
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 x .50) STRIPPER	117	1	458263-1	PLATE, BASE	26	
4	2- 21002-9	SCR, BTN HD SKT CAP (10-32 x 1.00) HSG CAP	116	4	22354-7	DRAG, STUD	25	
2	22733-8	SCR, BTN HD SKT CAP (8-32 x .38) NYLON ANVIL	115	1	458262-1	PLATE, STRIP GUIDE	24	
4	3- 21002-3	SCR, BTN HD SKT CAP (1/4-20 x .50) STR GDE PL	114	1	458261-6	PLATE, STRIP HOLD	23	
3	3- 21002-5	SCR, BTN HD SKT CAP (1/4-20 x .75) BASE PLATE	113	2	461389-1	SPRING, DRAG	22	
112			112	1	458260-1	DRAG, STOCK, REAR	21	
111			111	1	458259-1	DRAG, STOCK, FRONT	20	
110			110	1	458256-2	GUIDE, STRIP REAR	19	
2	23030-1	SCR, SKT HD CAP (6-32 x .25) NYLON C. P. DISC	109	1	458256-2	GUIDE, STRIP FRONT	18	
2	2-21000-7	SCR, SKT HD CAP (8-32 x .50) SHEAR BLADE	108	1	454178-1	GUIDE, FEED ROD	17	
3	7-21000-4	SCR, SKT HD CAP (8-32 x .31) STRIP GUIDE	107	1	4-22284-9	SPRING, FEED RETURN	16	
2	2-21000-9	SCR, SKT HD CAP (8-32 x .75) STRIP GUIDE	106	1	1-238175-2	GUIDE, CENTER STRIP	15	
2	3- 21000-7	SCR, SKT HD CAP (10-32 x .75) FD ROD GUIDE	105	1	690401-7	SPACER, HOLD DOWN	14	
1	4-21000-0	SCR, SKT HD CAP (10-32 x 1.25) LUB ASSY	104	1	23846-1	SPRING, HOLD DOWN	13	
2	3- 21000-6	SCR, SKT HD CAP (10-32 x .62) FD ADJ PLATE	103	1	458255-1	PLATE, REAR SHEAR	12	
1	3- 21000-4	SCR, SKT HD CAP (10-32 x .38) PIVOT BLK	102			SPACER, SHEAR PLATE	11	
1	455750-2	GUARD, ASSY	101	1	458254-2	PLATE, FRONT SHEAR	10	
1	464519-1	LUBRICATOR ASSY	80	1	2-238167-7	ANVIL, REAR	9	
1	22014-1	OIL SYNTHETIC	78	1	2-238167-7	ANVIL, FRONT	8	
1	454406-1	SPACER, LUBRICATOR BRACKET	77	1	458253-2	BLADE, SLUG	7	
76			76	1	458252-5	HOLD DOWN	6	
75			75	1	5-238075-0	SPACER, SHEAR BLADE	5	
74			74	1	238011-2	SPACER, TUBULAR, INS CRIMPER	4	
73			73	1	458250-1	CRIMPER, INSULATION	3	
72			72	1	1-458888-6	SPACER, INSULATION	2	
71			71	1	458249-7	CRIMPER, WIRE	1	

TERM APPL SPEC 114-2036

CRIMPING DATA				THIS APPLICATOR WILL APPLY
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	
A	.073	14		42219
B	NOT USED			42660
C	.064	16		42706
D	.058	18		60275
CRIMP	SIZE	TYPE	FEED	PRESS REF.
WIRE	.110	F	.840	565435-5
INSULATION	.180	F		60488
INSULATION RANGE	WIRE RANGE	APPLICATOR INSTRUCTION		60650
.120-.170	18-14	A18039		60713
REMARKS	AMP-O-LECTRIC POST FEED			
	SPL. MECH FEED			
	* INS. RANGE .085-.140			
	I.D. PLATE (REF) 461264-1			
SET UP GAGE	LAYOUT NO.	AMP INCORPORATED HARRISBURG, PENNA.		
	1029			
DRAWN	8/178	APPROVED	8/78	
1 kmiller		1 kmiller		
CHECKED	8/78	REL.	8/78	
8/78				
SCALE	NONE	MINIATURE QUICK CHANGE APPLICATOR		
		END-FEED (DUAL)		

466766-2