

Information – UL Class 1 Division 2

1. Power, input /output (I/O) wiring must be in accordance with Class 1 Division 2 wiring methods [Article 501.10(B) of the National Electric Code, NFPA70] and in accordance with the local authority having jurisdiction.
2. Maximum ambient air temperature is 80 °C.
3. WARNING – EXPLOSION HAZARD: SUBSTITUTION OF COMPONENTS MAY IMPAIR SUITABILITY FOR CLASS 1, DIVISION 2.
4. WARNING – EXPLOSION HAZARD: WHEN IN HAZARDOUS LOCATIONS, TURNING OFF POWER BEFORE REPLACING OR WIRING MODULES.
5. WARNING – EXPLOSION HAZARD: DO NOT DISCONNECT EQUIPMENT UNLESS POWER HAS BEEN SWITCHED OFF OR THE AREA IS KNOWN TO BE NON-HAZARDOUS.
6. WARNING – THIS APPARATUS IS SUITABLE FOR USE IN CLASS 1 DIVISION 2, GROUPS A, B, C, AND D, OR UNCLASSIFIED AREAS.



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QUICK START GUIDE



485DRCI

Triple Isolated RS-232 to
RS-422/485 Converter

Before you begin, be sure you have the following:

+ 485DRCI

+ Required, but not included:

- 10-48VDC Power Supply 0.2A

- RS-232 cable; converter is a DCE device.

- RS-422/485 Cable

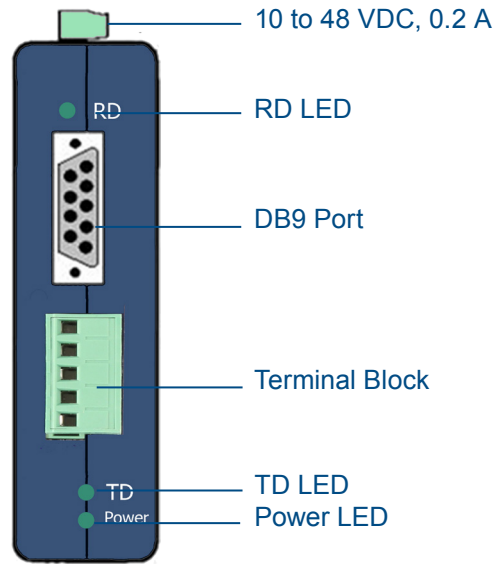
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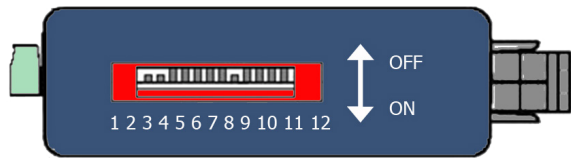
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Product Overview



1 | Set DIP Switches

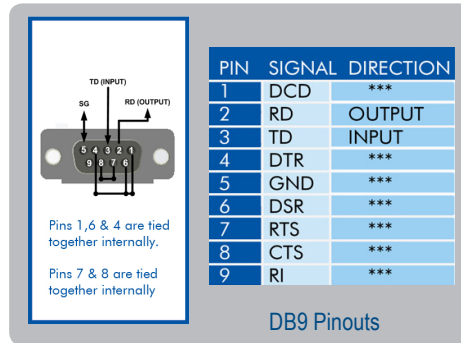


COMMUNICATIONS MODE				
Switch	1	2	3	4
RS-485 2-Wire Half-Duplex	ON	ON	ON	ON
RS-485 4-Wire Full-Duplex	ON	OFF	OFF	OFF
RS-422 Full-Duplex	OFF	OFF	OFF	OFF

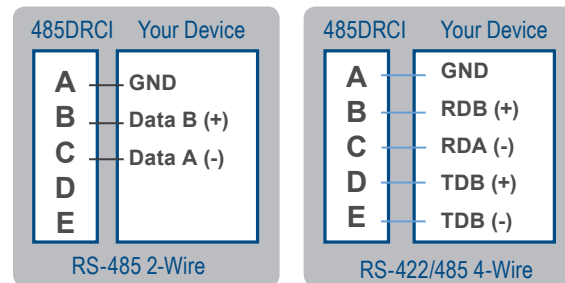
BUILT-IN TERMINATION RESISTOR	SWITCH
	5
Use Built-in 120Ω Termination	ON
Use External or No Termination	OFF

BUILT-IN TRANSMIT BIAS RESISTOR	SWITCH
	6
Use External or No Bias Resistor	ON
Use Built-in 1.2K Ω Transmit Bias Resistor	OFF

BUILT-IN RECEIVE BIAS RESISTOR	SWITCH
	7
Use External or No Bias Resistor	ON
Use built-in 1.2K Ω Receive Bias Resistor	OFF



2 | Wire the Converter



DIP SWITCH RS-422/485 4-WIRE						
1	2	3	4	5	6	7
ON/OFF	OFF	OFF	OFF

Position 1 = ON for RS-485, OFF for RS-422.
Positions 5, 6, 7 are used for termination and biasing.
Positions 8 - 12 are used to set baud rate.

DIP SWITCH RS-485 2-WIRE						
1	2	3	4	5	6	7
ON	ON	ON	ON	x	x	x

Positions 5, 6, 7 are used for termination and biasing.
Positions 8 - 12 are used to set baud rate.

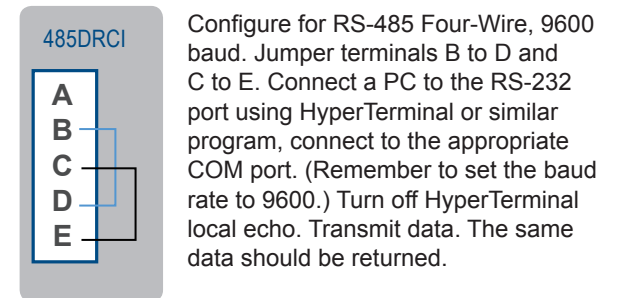
3 | RS-422/485 Timeout

SWITCH SELECTABLE						
Baud (Kbps)	8	9	10	11	12	Timeout (ms)
2.4	ON	OFF	OFF	OFF	OFF	4.37
4.8	OFF	ON	OFF	OFF	OFF	2.03
9.6	OFF	OFF	ON	OFF	OFF	1.02
19.2	OFF	OFF	OFF	ON	OFF	0.57
38.4	OFF	OFF	OFF	OFF	ON	0.27

RESISTOR SELECTABLE			
Baud (Kbps)	8 thru 12	R11 Value	Timeout (ms)
1.2	OFF	820 KΩ	8.32
57.6	OFF	16 KΩ	0.16
115.2	OFF	8.2 KΩ	0.08

Pre-defined timeouts are set using switches 8 through 12. Resistor selectable baud rates are set by inserting a through-hole resistor (R-11) on the circuit board. Timeout selections are equal to one character time at the indicated baud rate. Setting the converter to 9600 will generally work at 9600 and higher baud rates. In RS-422 mode, timeouts are not required.

4 | Loopback Test



5 | Check LEDs

LEDs	
Power LED	Red. ON when power is applied
Data LEDs	Green, LEDs flash when data is present on the port