

APPLICATOR PARTS LIST

TYPE
SIDEFEED

LOOSE PIECE
AMPLIVAR
FASTIN TAB

AMP AMP Incorporated
Harrisburg, PA 17105-3808
PIGTAIL

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	463223-1	42	GUARD, TOP (MT ON 25)	1	461116-1
2	INS. CRIMPER	-	-	43	-	-	-
3	ANVIL	1	1-455714-6	44	-	-	-
4	ANVIL SPACER	-	-	45	-	-	-
5	SHEAR BLADE	1	465410-1	46	-	-	-
6	REAR SHEAR PLATE	1	385013-4	47	-	-	-17 OR
7	SHEAR BLADE SPACER	2	389147-7	48	-	-	-
8	FRONT SHEAR PLATE	-	-	49	-	-	-
9	REAR ANVIL SPACER PL	-	-	50	-	-	-
10	FRONT ANVIL SPACER PL	-	-	51	-	-	-
11	TOOL SPACER	-	-	52	-	-	-
12	CRIMP SPACER	-	-	53	-	-	-
13	FRONT STRIP GUIDE	-	-	54	-	-	-
14	REAR STRIP GUIDE	-	-	55	-	-	-
15	RAM	1	465364-2	56	-	-	-
16	TOOL HOLDER	-	-	57	-	-	-
17	ADJ. CRIMP MOUNT	-	-	58	-	-	-
18	ADJ. BLOCK	-	-	59	-	-	-
19	APPLICATOR MOUNT ASSY.	-	-	60	-	-	-
20	BASE PLATE	1	450272-1	61	-	-	-
21	BASE BLOCK	1	450274-1	62	-	-	-
22	STRIP GUIDE PLATE	-	-	63	-	-	-
23	ANVIL HOLDER	-	-	64	-	-	-
24	AUX. ANVIL HOLDER	-	-	65	-	-	-
25	STRIPPER & GUARD	1	460489-1	66	MISCELLANEOUS		66 AIR BLAST ASSY 1 455350-2
26	STRIPPER MOUNT	-	-	67	AIR BLAST ASSY		67 ELBOW, COPPER TUBE 1 22317-3
27	RETAINER PLATE	-	-	68	ELBOW, COPPER TUBE		68 COPPER TUBE 1 689446-2
28	STRIPPER MOUNT BRACKET	-	-	69	COPPER TUBE		69 - - -
29	STRIPPER BUSHING	-	-	70	-		70 - - -
30	STOCK DRAG	-	-	71	-		71 - - -
31	STOCK DRAG HANDLE	-	-	72	-		72 - - -
32	STOCK DRAG STUD	-	-				
33	STOCK DRAG SPRING	-	-				
34	STOCK DRAG ADJ. SCREW	-	-				
35	FEED FINGER HOLDER	-	-				
36	FEED FINGER	-	-				
37	FEED FINGER TIP	-	-				
38	FEED FINGER SPACER	-	-				
39	BASE CASTING	1	570238	A3	ECN A-397992		9-92
40	GUARD, SHROUD MT	1	460488-1	A2	REACT A-320491		7-91
41	SHROUD	1	461117-1	P F LTR	REVISION RECORD		APP DATE

CRIMPING DATA		TERMINALS
ALUMINUM		△ 62448-1
WIRE SIZE	CRIMP HEIGHT	-
22	.055	-
20	.057	-
2 22	.058	-
2 20	.062	-
16	.065	-
CRIMP WIRE	SIZE TYPE	FEED
	.110 F	-
	BLUNT-	-
SLEEVED	-	-
INSULATION RANGE	WIRE RANGE	
-	500-3000 CMA	
EXPLODED VIEW		
A-6023-4		
REMARKS:		
△ RECOMMENDED SPARE PARTS		
2. TERMINALS INSERTED INTO BOBBIN PRIOR TO CRIMPING		
△ LOOSE PIECE PRODUCT		
THIS APPLICATOR IS TO BE USED ON AMP-O-ELECTRIC 1-471273-2 AMP-O-MATIC ALIGN GA 679597-1		
SERIAL NO.	D/TE SHIPPED	
CUSTOMER NAME AND ADDRESS		
LOG NO.	566222-1	SHEET 1 OF 2
APP	DATE	REV A3



AMP Incorporated
Harrisburg, PA 17105-3808

APPLICATOR PARTS LIST

TYPE HARDWARE

LOOSE PIECE
AMPLIVAR
FASTIN TAB

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NO.	DESCRIPTION	SIZE	LGTH.	REQ	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ	PART NO.
100	SCREW, SET SOC 'L	1/4-20	.50	1	2-21549-3	-	-	-	-	-	-
-	RAM PIN TO RAM (15)	-	-	-	-	-	-	-	-	-	-
101	SCREW, SOC HD CAP	1/4-20	.50	2	21001-2	-	-	-	-	-	-
-	BASE BLK(42) TO BASE PL (20)	-	-	-	-	-	-	-	-	-	-
102	SCREW, HEX HD CAP	3/8-16	1.25	3	3-21015-2	-	-	-	-	-	-
103	WASHER	.38 I.D.	-	3	371178	-	-	-	-	-	-
104	SCREW, BUTTON HD	3/8-16	1.00	2	4-21002-8	-	-	-	-	-	-
-	STRIPPER (25), ANVIL (3), SPACER (7), REAR PL (6)	-	-	-	-	-	-	-	-	-	-
-	TO BASE BLK (21)	-	-	-	-	-	-	-	-	-	-
105	SCREW, SOC HD CAP	1/4-20	1.00	2	21001-5	-	-	-	-	-	-
-	TOP TOOLING TO RAM(15)	-	-	-	-	-	-	-	-	-	-
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150	SCREW, BINDER HD	8-32	.25	3	6-22458-8	-	-	-	-	-	-
151	WASHER, FLAT	.16 I.D.	-	3	1-21899-3	-	-	-	-	-	-
152	NUT, HEX	8-32	-	3	21018-6	-	-	-	-	-	-
-	GUARD (40) TO SHROUD (41)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
153	SCREW, BUT HD CAP	6-32	.25	2	1-21002-6	-	-	-	-	-	-
154	NUT, HEX	6-32	-	2	21018-5	-	-	-	-	-	-
-	TOP GUARD (42) TO STRIPPER (25)	-	-	-	-	-	-	-	-	-	-
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NOTES,
TERMINAL 62448-1
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A	LOG NO	566222-1	SHEET	REV
			2 OF 2	A3