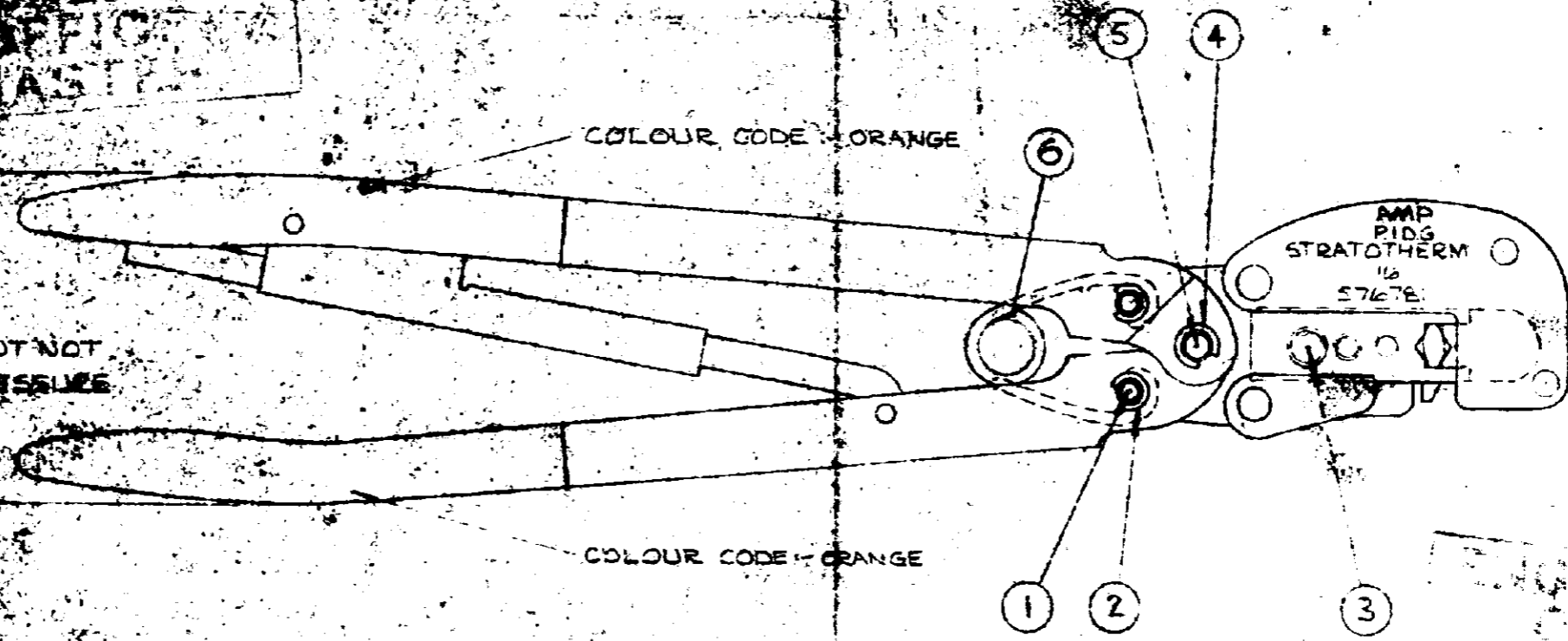
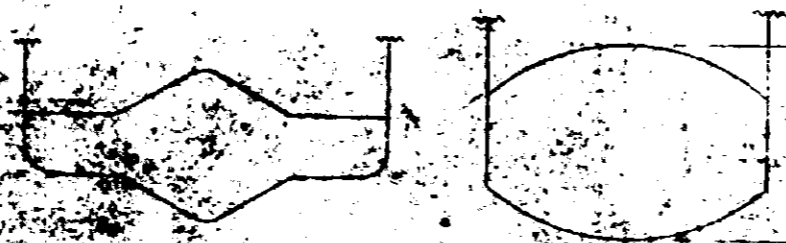


DIMENSIONS IN INCHES. DO NOT SCALE FROM DIMENSIONS THUS () IN MM.



DO NOT OPERATE UNDER PRESSURE

REPLACEMENT OF PARTS OTHER THAN SNAP RINGS & PINS TOOL SHOULD BE RETURNED TO MANUFACTURER TO INSURE PROPER CERTI-CRIMP ADJUSTMENT. TOOL SHOULD BE GAUGED WHEN HANDLES ARE CLOSED, BUT NOT UNDER PRESSURE.



A DIMN		G DIMN. PINS AT 1.	
Go	NO GO	Go	NO GO
.123	.127	.037	.053
3.124	3.226	0.940	1.346

FOR GAUGE TOLERANCES SEE GAUGE I.R.S. NO. SP5580 REV. 1 & SP5619 REV. 2

FROZEN

ITEM	PART NUMBER	DESCRIPTION	QTY
6	2-304668-9	SPRING	1
5	300389	PIN RETAINING	1
4/	21045-6	RING RETAINING	2
3/	303848-2	PIN ASSY - ADJ.	1
2	21045-3	RING RETAINING	4
1	300388	PIN RETAINING	2

REV.	DESCRIPTION	BY	DATE
1	INITIAL DESIGN	C.S.	8-77
2	DESIGN ENLARGED SEE RANGE DRAWING ADDED	C.S.	1-78
3	DESIGN ADDED	CT	7/78
4	G DIMN MODIFIED	CT	2-79
5	A DIMN ADDED	B	11/79
6	DESIGN CORRECTED	LD	2-80
7	DESIGN MODIFIED	LD	1/81

AMP INDUSTRIAL PRODUCTS
GREAT BRITAIN LTD 872

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AMP Industrial

A DIVISION OF AIRCRAFT-MARINE PRODUCTS GREAT BRITAIN LTD STANNISLEIGH, LEEDS

CLASS

TECH. THE PIDG STRATOTHERM

SCALE 1:1

FILE NO C57678

HEAVY HEAD HAND TOOL ASSEMBLY