

SPECIFICATION FOR APPROVAL

Customer:

Description: Magnetic Buzzer

SOBERTON Part No. : ST-0402T

Date: 2015-06-26

Customer Model No. :

Date of Approval	
Authorization Signature	



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Approved	Checked	Design
Jasmine 2015/6/26	Frank 2015/6/26	Jim 2015/6/26

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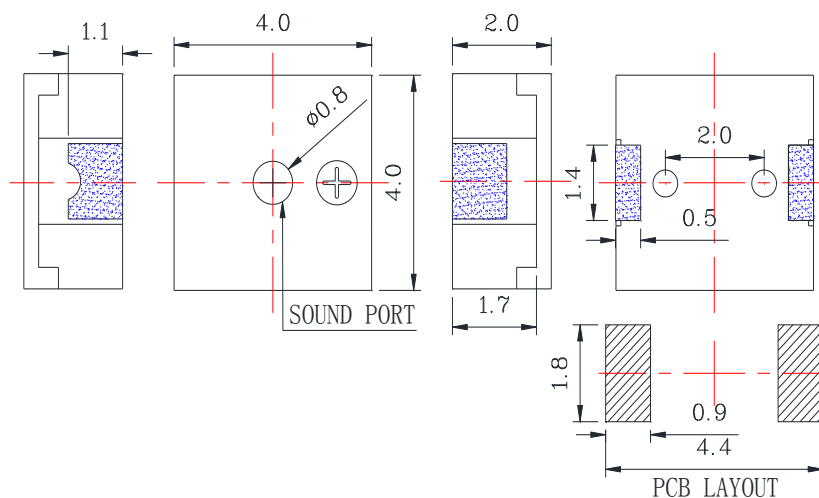
A. SCOPE

This specification applies magnetic buzzer, **ST-0402T**

B. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	Hz	4000	Vo-p=1/2duty , square wave
2	Operating Voltage	Vo-p	2 ~ 4	
3	Rated Voltage	Vo-p	3	
4	Current Consumption	mA	MAX. 90	at Rated Voltage
5	Sound Pressure Level	dB	MIN. 70	at 10cm at Rated Voltage
6	Coil Resistance	Ω	17 \pm 3	
7	Operating Temperature	\square	-20 ~ +70	
8	Storage Temperature	\square	-30 ~ +80	
9	Dimension	mm	4.0 x 4.0 x H2.0	See appearance drawing
10	Weight (MAX)	gram	0.1	
11	Housing Material		LCP(Black)	
12	Leading Pin		Tin Plated Brass(Sn)	See appearance drawing
13	Environmental Protection Regulation		RoHS	

C. APPEARANCE DRAWING



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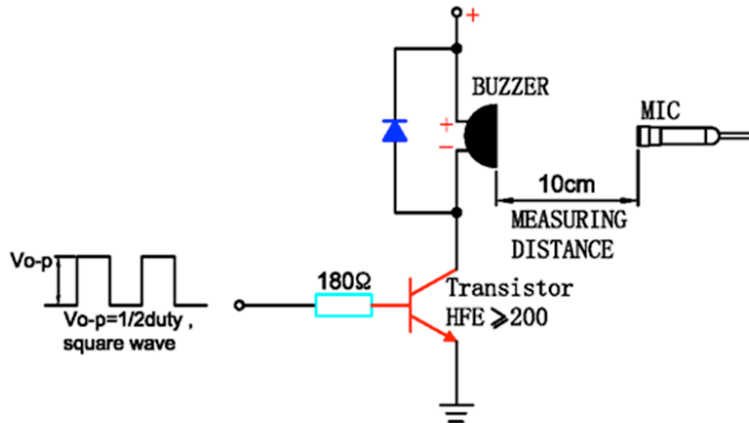
D. TESTING METHOD

Standard Measurement conditions

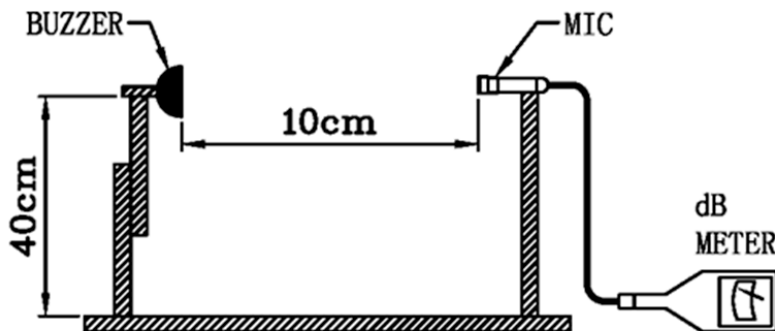
Temperature: $25 \pm 2^\circ\text{C}$ Humidity: 45-65%

Acoustic Characteristics:

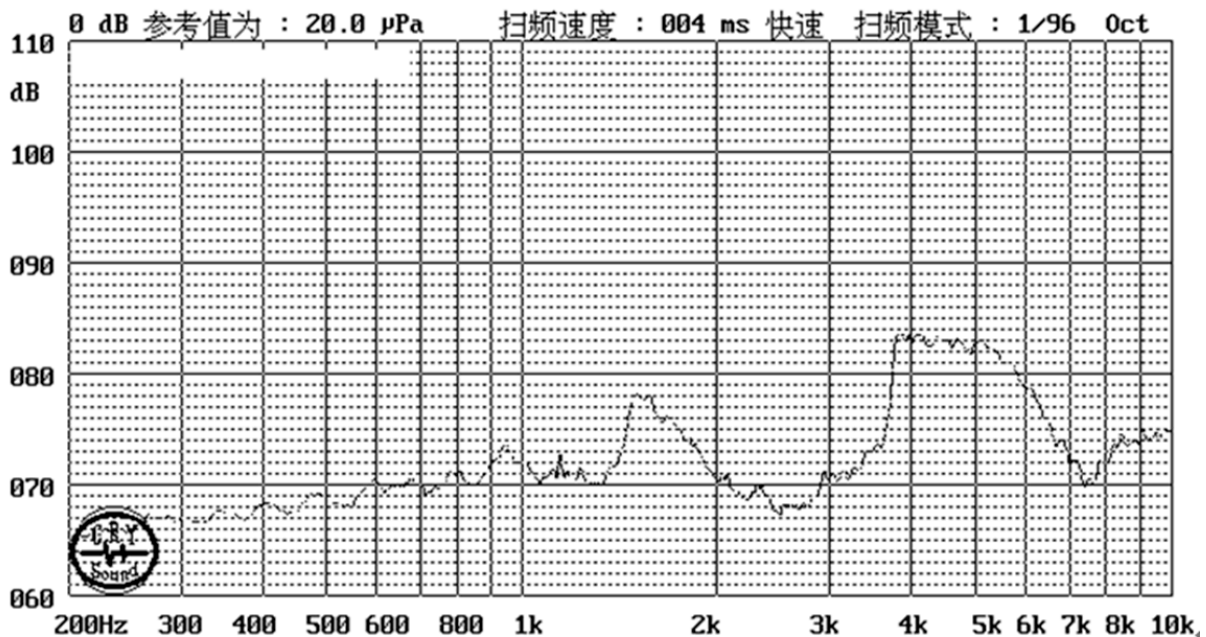
The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below



In the measuring test, buzzer is placed as follows:

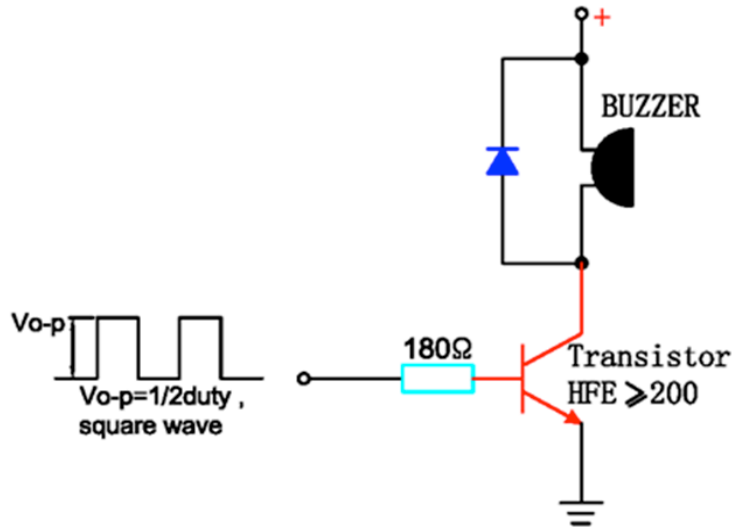


E. Typical Frequency Response Curve



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F. Recommend Driving Circuit

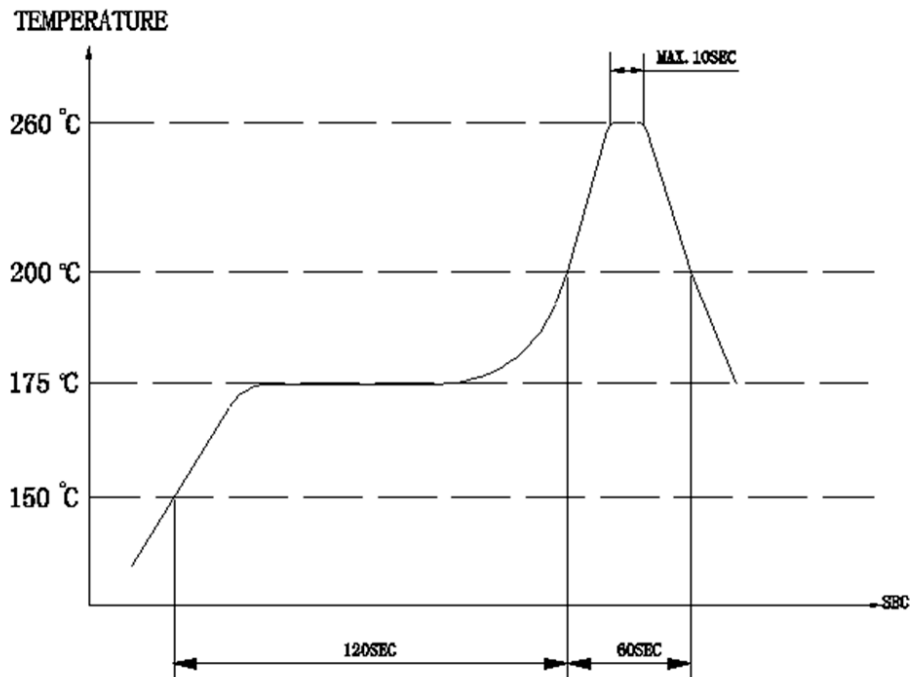


The base current I_b should high enough so that it saturates the collector current of the transistor with the CB load.

G. Soldering Condition

(1) Recommendable reflow soldering condition is as follows
(Reflow soldering is twice)

Note: It is requested that reflow soldering should be executed after heat of product goes down to normal.



Heat resistant line

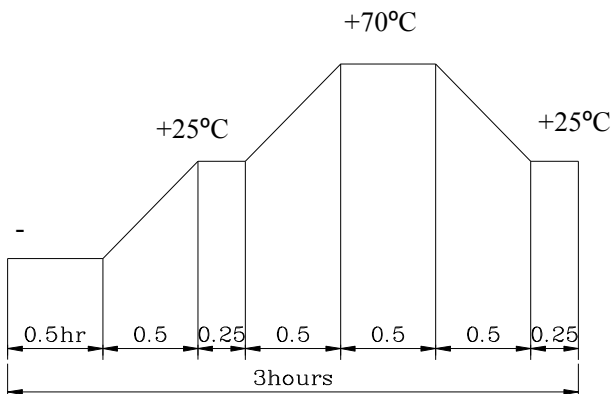
(Used when heat resistant reliability test is performed)

(2) Manual soldering

Manual soldering temperature 350 °C within 5 sec.

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H. RELIABILITY TEST

NO.	ITEM	TEST CONDITION AND REQUIREMENT
1	High Temperature Test (Storage)	After being placed in a chamber with $80\pm 2^{\circ}\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm 10\text{dB}$.
2	Low Temperature Test (Storage)	After being Placed in a chamber with $-30\pm 2^{\circ}\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm 10\text{dB}$.
3	Humidity Test	After being Placed in a chamber with 90-95% R.H. at $40\pm 2^{\circ}\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm 10\text{dB}$.
4	Temperature Cycle Test	<p>The part shall be subjected to 5 cycles. One cycle shall be consist of:</p>  <p>The diagram shows a temperature cycle profile over a 3-hour period. It starts with a 0.5-hour dwell at an unspecified temperature, followed by a 0.5-hour ramp up to $+25^{\circ}\text{C}$, a 0.25-hour dwell at $+25^{\circ}\text{C}$, a 0.5-hour ramp up to $+70^{\circ}\text{C}$, a 0.5-hour dwell at $+70^{\circ}\text{C}$, a 0.5-hour ramp down to $+25^{\circ}\text{C}$, a 0.5-hour dwell at $+25^{\circ}\text{C}$, and finally a 0.25-hour ramp down to the unspecified temperature. The total duration is 3 hours.</p> <p>Allowable variation of SPL after test: $\pm 10\text{dB}$.</p>
5	Drop Test	Drop on a hard wood board of 4cm thick, any directions ,6 times, at the height of 75cm . Allowable variation of SPL after test: $\pm 10\text{dB}$.
6	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55 Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours . Allowable variation of SPL after test: $\pm 10\text{dB}$.
7	Solderability Test	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+300\pm 5^{\circ}\text{C}$ for 3 ± 1 seconds . 90% min. lead terminals shall be wet with solder (Except the edge of terminals).
8	Terminal Strength Pulling Test	The force of 9.8N(1.0kg) is applied to each terminal in axial direction for 10 seconds. No visible damage and cutting off.

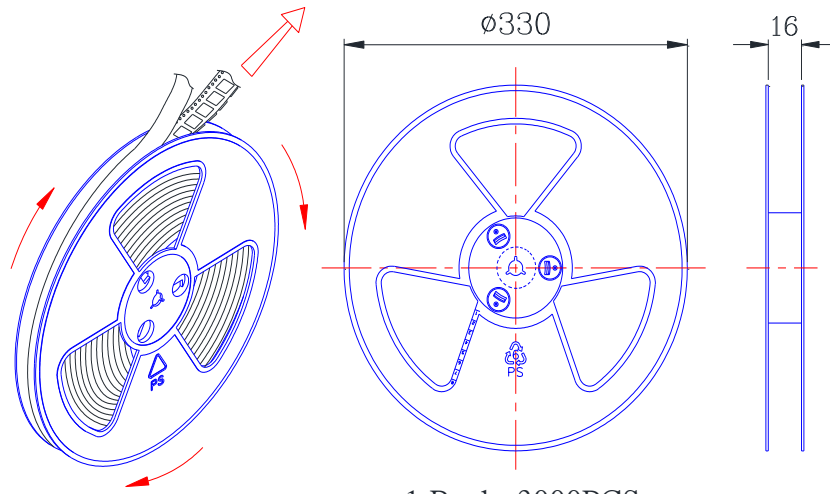
TEST CONDITION.

Standard Test Condition : a) Temperature : $+5 \sim +35^{\circ}\text{C}$ b) Humidity : 45-85% c) Pressure : 860-1060mbar

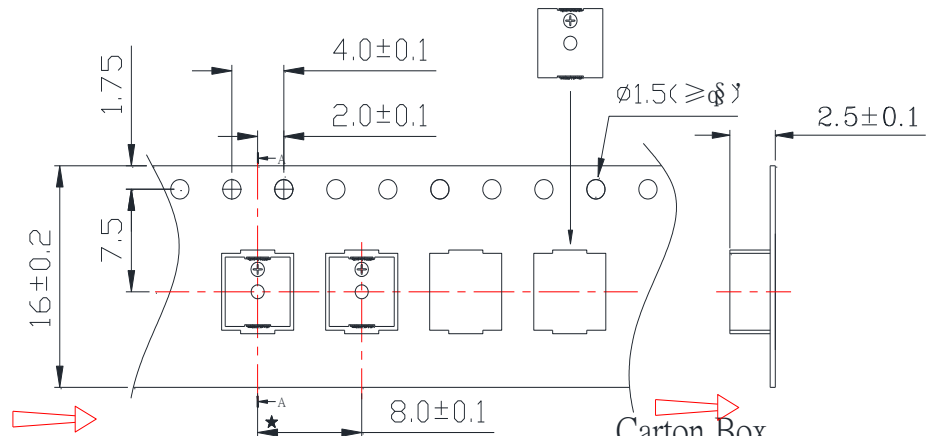
Judgment Test Condition: a) Temperature : $+25 \pm 2^{\circ}\text{C}$ b) Humidity : 60-70% c) Pressure : 860-1060mbar

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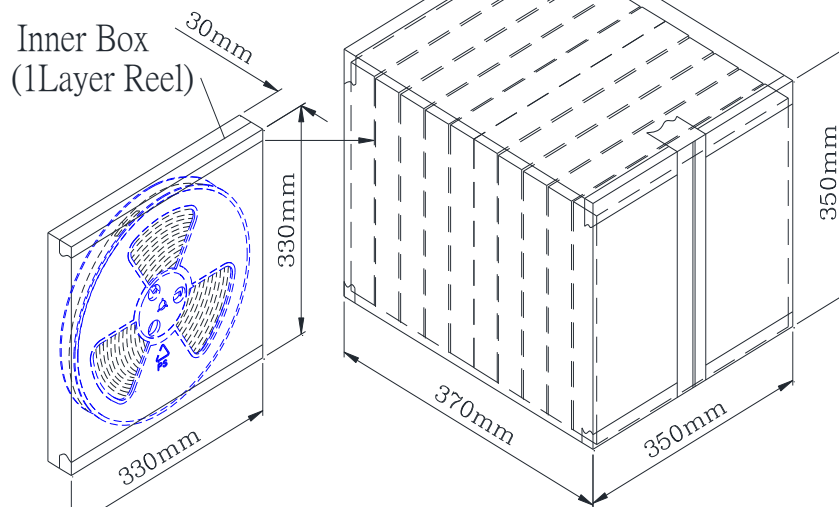
I. PACKING STANDARD



1 Reel : 3000PCS



Carton Box
(10 Inner Box)



Inner Box	330mmx330mmx30mm	1x3000PCS=3000PCS
Carton Box	350mmx350mmx370mm	10x3000PCS=30,000PCS