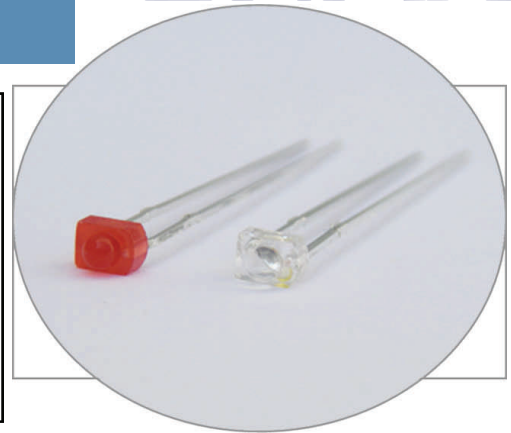


# 1.8mm Package Discrete LED RED, Low Current

# BIVAR

## 1.8HXL

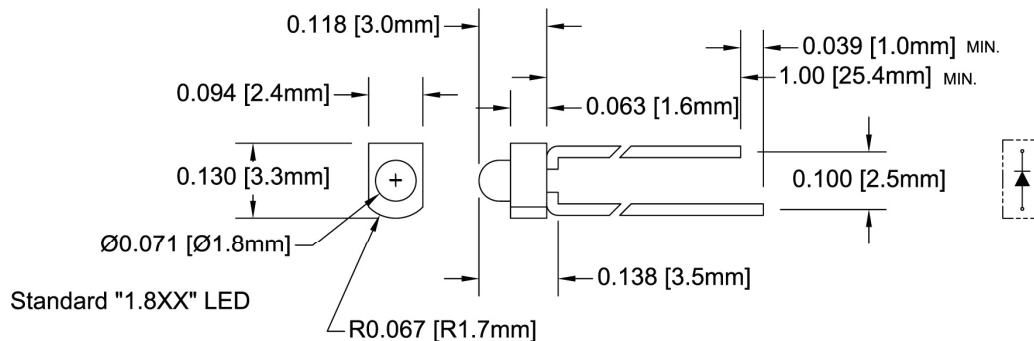
- ◆ 1.8mm Small Footprint Package
- ◆ RoHS Compliant
- ◆ Water Clear (C) and Diffused (D) Lenses
- ◆ Available in a Shouldered Lead Frame style
- ◆ 2 mA Low Operating Current
- ◆ Ideal for Status Indication and Display
- ◆ Recommended for Bivar H-381C and H-485C holder assemblies



Bivar 1.8mm Package 2 mA Low Current LED is special binned at 2 mA and is ideal for those applications where lower power budget and smaller indication lighting are required such as solar panel or battery-powered portable devices. Bivar offers water clear LED lens for maximum light output and diffused LED lens for uniform light output, The Shouldered Lead frame LED has a built in strain relief feature which is ideal for Right Angle Holder assemblies that require lead bends.

| Part Number | Material  | Emitted Color | Peak. Wavelength<br>$\lambda_p$ (nm) TYP. | Lens Appearance | Viewing Angle |
|-------------|-----------|---------------|---|-----------------|---------------|
| 1.8HCL      | GaAsP/GaP | RED           | 625nm                                     | Water Clear     | 35°           |
| 1.8HDL      |           |               |   | Red Diffused    | 50°           |

## Outline Dimensions

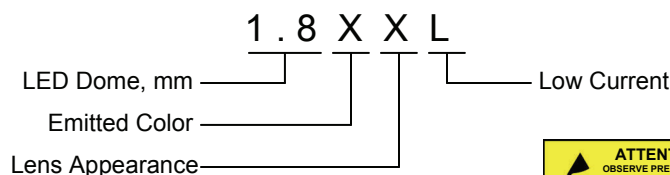


Recommended Mounting  
Hole Size =  $\varnothing 0.032^{+0.003}_{-0.002}$

### Outline Drawings Notes:

1. All dimensions are in inches [millimeters].
2. Standard tolerance:  $\pm 0.010$ " unless otherwise noted.
3. Tolerance of overall epoxy outline:  $\pm 0.020$ " unless otherwise noted.
4. Epoxy meniscus may extend to 0.060" max.

## Part Number Designation



Bivar reserves the right to make changes at any time without notice.

# 1.8mm Package Discrete LED RED, Low Current



## Absolute Maximum Ratings

$T_A = 25^\circ\text{C}$  unless otherwise noted

|  |              |
|--|--------------|
| Power Dissipation  | 10 mW        |
| Forward Current ( DC )   | 7 mA         |
| Peak Forward Current <sup>1</sup>  | / mA         |
| Reverse Voltage  | 5 V          |
| Operating Temperature Range  | -25 ~ +85°C  |
| Storage Temperature Range  | -30 ~ +100°C |
| Lead Soldering Temperature ( 3 mm from the base of the epoxy bulb ) <sup>2</sup> | 260°C        |

Notes: 1. 10% Duty Cycle, Pulse Width  $\leq$  0.1 msec.    2. Solder time less than 5 seconds at temperature extreme.

## Electrical / Optical Characteristics

$T_A = 25^\circ\text{C}$  &  $I_F = 2 \text{ mA}$  unless otherwise noted

| Part Number | Forward Voltage (V) <sup>1</sup> |     |     | Recommend Forward Current (mA) |     |     | Reverse Current ( $\mu\text{A}$ ) | Dominant Wavelength (nm) <sup>2</sup> |     |     | Luminous Intensity $I_v$ (mcd) |     |     | Viewing Angle $2\theta_{1/2}$ (deg) |
|-------------|----------------------------------|-----|-----|--------------------------------|-----|-----|-----------------------------------|---------------------------------------|-----|-----|--------------------------------|-----|-----|-------------------------------------|
|             | MIN                              | TYP | MAX | MIN                            | TYP | MAX | MAX                               | MIN                                   | TYP | MAX | MIN                            | TYP | MAX | TYP                                 |
| 1.8HCL      | /                                | 2.0 | 2.6 | /                              | 2   | /   | 100                               | /                                     | /   | /   | /                              | 4.5 | /   | 35                                  |
| 1.8HDL      |                                  |     |     |                                |     |     |                                   | /                                     | /   | /   | /                              | 2   | /   | 50                                  |

Notes: 1. Tolerance of forward voltage :  $\pm 0.05\text{V}$ .    2. Tolerance of dominant wavelength :  $\pm 1.0\text{nm}$ .

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# 1.8mm Package Discrete LED RED, Low Current



## Typical Electrical / Optical Characteristics

$T_A = 25^\circ\text{C}$  unless otherwise noted

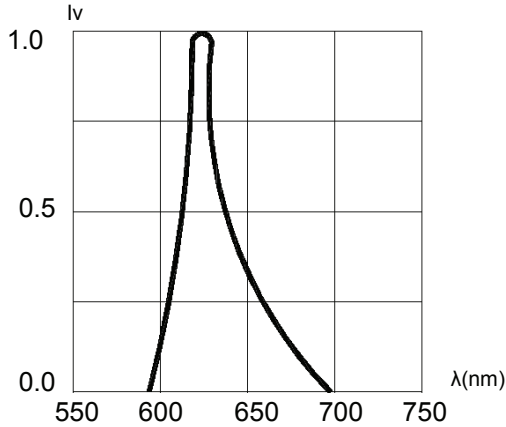


Fig. 1 Relative Luminous Intensity vs. Wavelength

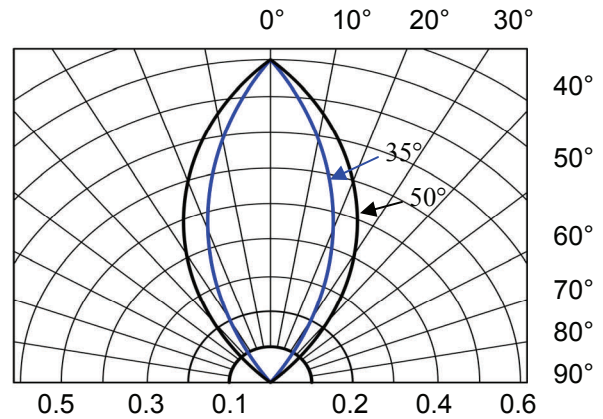


Fig. 2 Directivity Radiation Diagram

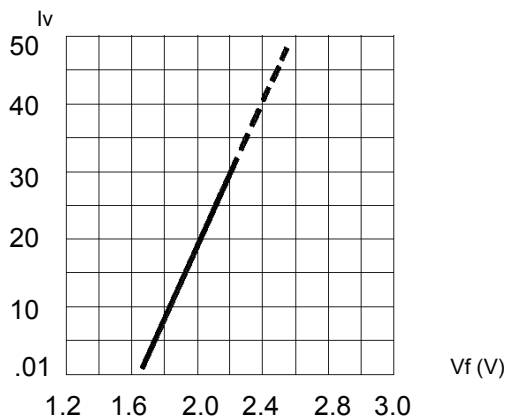


Fig. 3 Relative Intensity vs. Forward Voltage

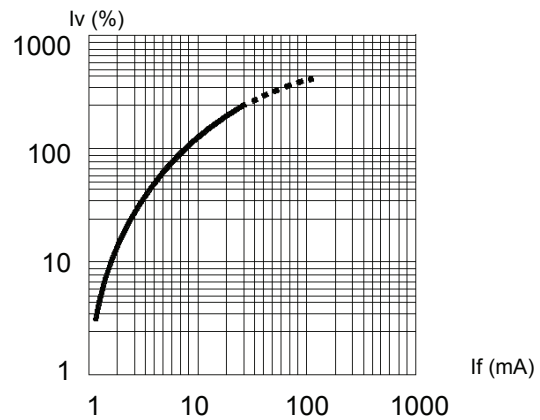


Fig. 4 Relative Luminous Intensity (%) vs. Forward Current

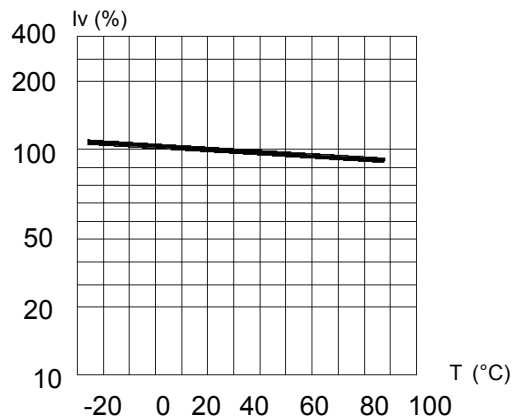


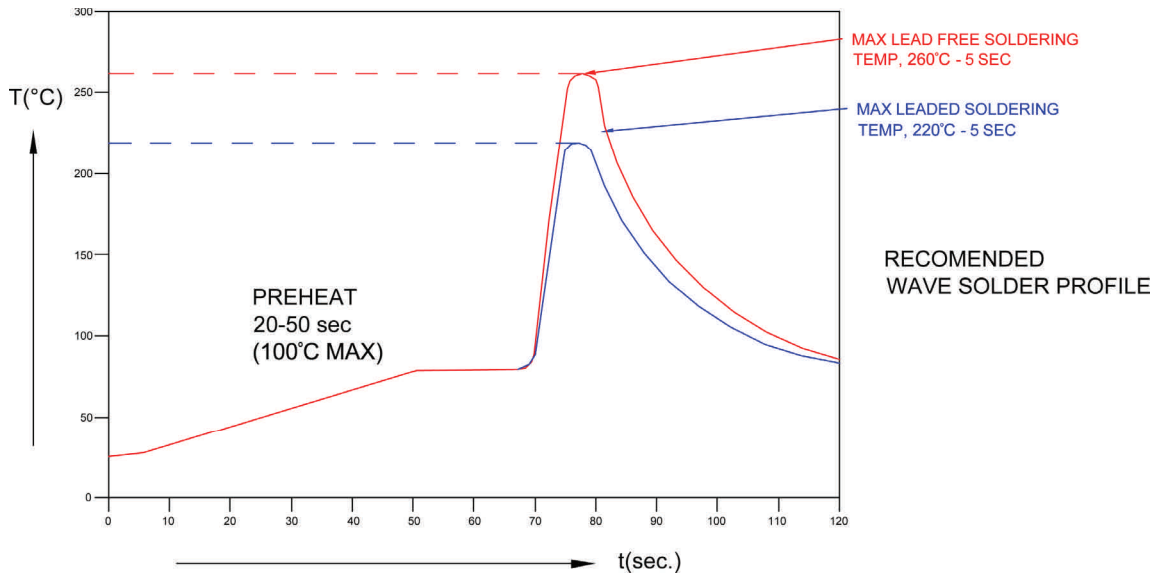
Fig. 5 Relative Intensity (%) vs. Temperature

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# 1.8mm Package Discrete LED RED, Low Current

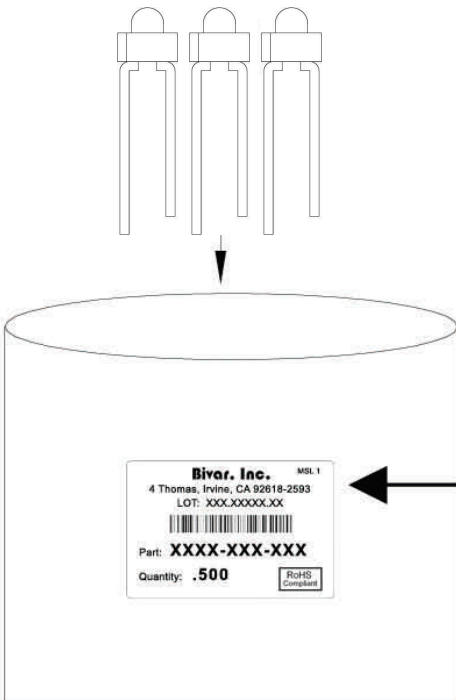


## Recommended Soldering Conditions



| Recommended Lead Free Wave Soldering Profile   |   |
|--|---|
| Preheat Temperature: 100°C Max.  | Peak Temperature: 260°C Max.            |
| Preheat Time: 20 ~ 50 Seconds  | Solder Time Above 217°C: 5 Seconds Max. |
| Note: Turn off top heater at preheat to prevent the lamp body directly exposed to the heat source. |   |

## Packaging and Labeling Plan



**Bivar, Inc.** MSL 1

4 Thomas, Irvine, CA 92618-2593  
LOT: XXX.XXXXX.XX

Part: **XXXX-XXX-XXX**

Quantity: **.500**

RoHS  
Compliant

AntiStatic Poly Bag with Desiccant  
(500 pcs Max. per Bag)

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