



NOTES:

1. METALSHELLS: STEEL; min. 315µm TIN over 40-80µm NICKEL
2. INSULATORS: PBT GF UL 94 V-0, BLACK
3. CONTACTS: COPPER ALLOY; PLATING (SEE PART NO):
 - PLEASE ADD J for 50µm HARD GOLD over min. 50µm NICKEL
 - PLEASE ADD C for 30µm HARD GOLD over min. 50µm NICKEL
 - PLEASE ADD B for 20µm HARS GOLD over min. 50µm NICKEL
 - PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
4. METAL BRACKETS: ZINC DIE CAST; 300µm COPPER/40-120µm NICKEL/120-200µm TIN
5. THREADED INSERTS: COPPER ALLOY; min. 200µm TIN over 80µm NICKEL
6. FIXING PLATE: PBT GF UL 94 V-0, BLACK
7. MAXIMUM TORQUE VALUE FOR THREAD: 6 in.LB
8. CONNECTOR IS PART MARKED: 164□15609X CONEC ABC (see note 3)

Directive 2002/95/EC RoHS compliant

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DO NOT ALTER CAD DRAWING BY HAND

rev.	description	date	name
a	Original		

tolerance	dim. in mm
drawn	28.09.12 Henneboel
appd.	28.09.12 Fischer
norm	
d-old	

scale:	2:1
material:	SEE NOTES
title:	
D-SUB DUAL PORT	
15.88 FEMALE / FEMALE 2x9pos.	
with threaded insert and fixing-plate	
dwg no:	
	DIN-A3
	sh: 1
part no:	164□15609X (see note 3)

